



WT MICROELECTRONICS

文暉科技 股份有限公司

DAB DC/DC Converter V2G/L Application



文暉科技

WT MICROELECTRONICS

Application scenarios of optical storage and charging

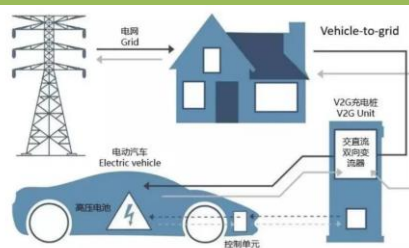
Renewable energy systems



energy storage systems



electric car



V2G



V2L



DAB

Agenda

1

Advantages of DAB in bidirectional DC

4

ST 25kw DAB solution

2

Operating principle of DAB

5

How to support customers

3

Transformer design of DAB

6

Summary

The common topology in bidirectional DC-DC

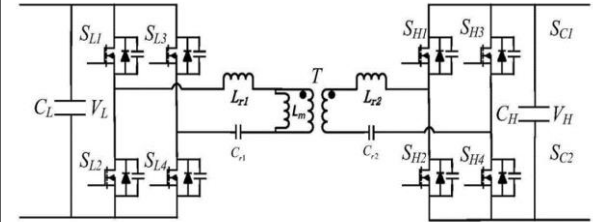
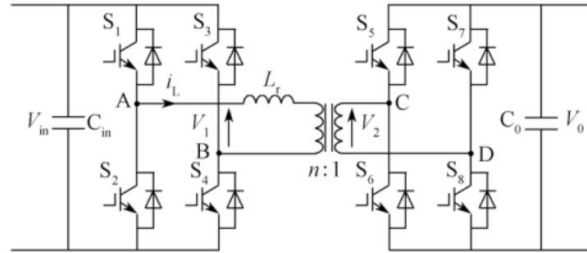
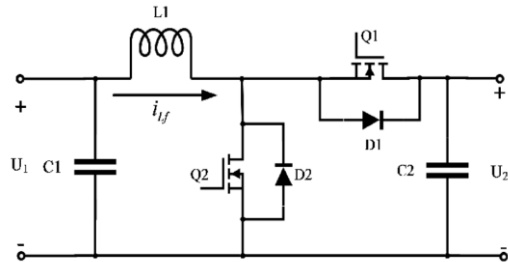
Miniwatt

Medium high power

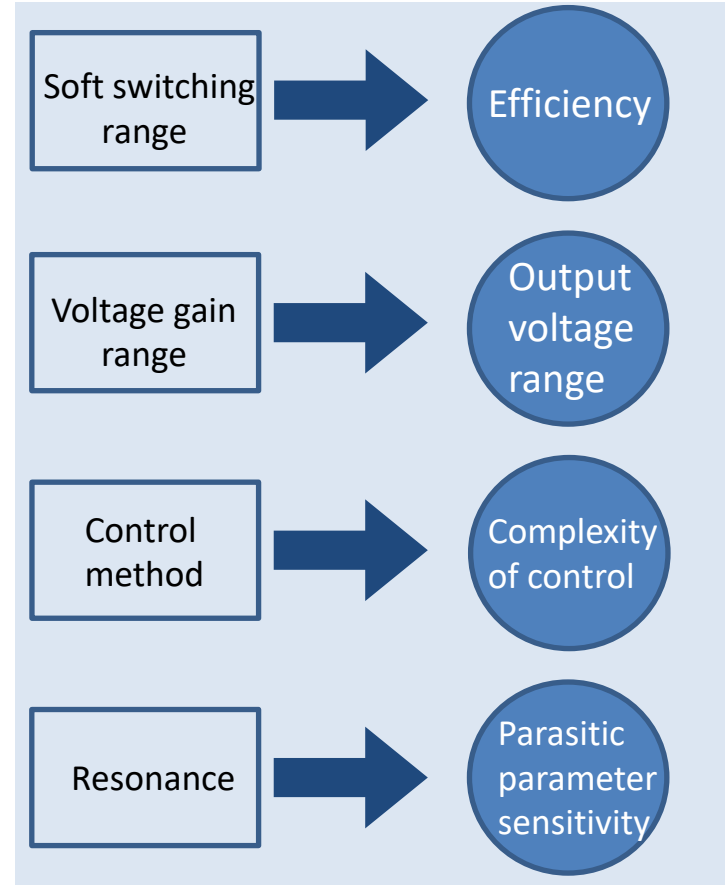
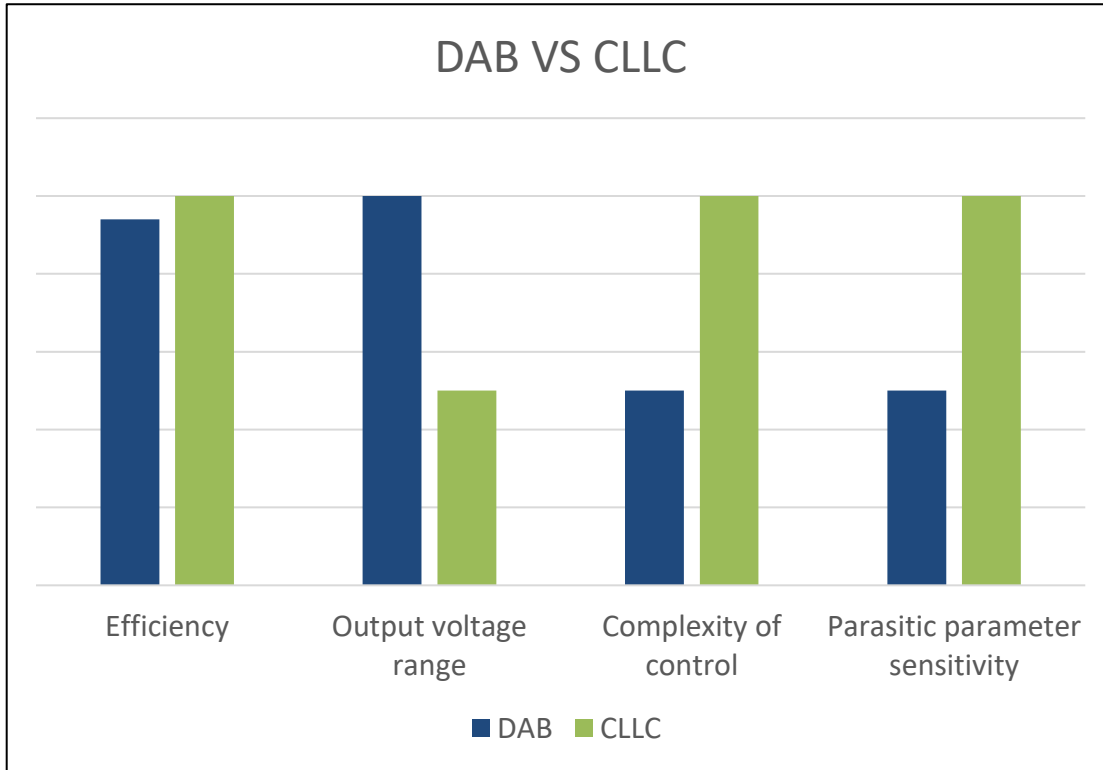
双向 Buck-Boost

DAB

CLLC

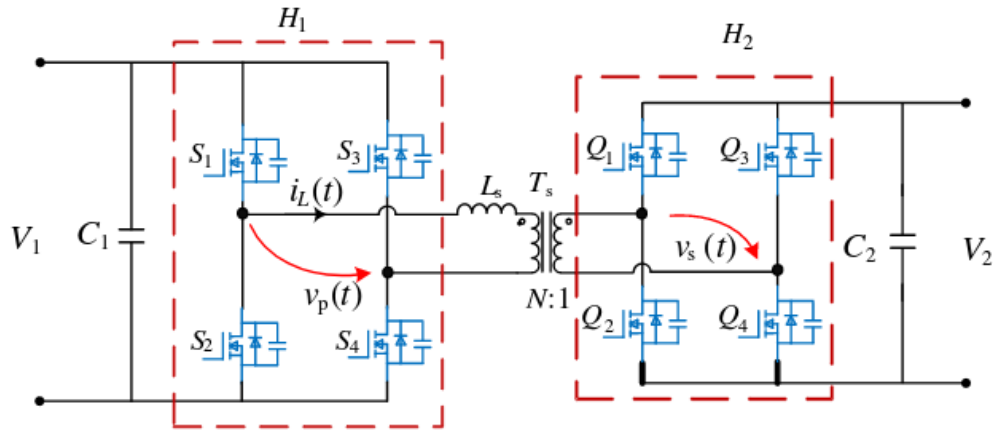


Advantages of DAB in bidirectional DC converter



Operating principle of DAB

Basic structure of DAB



Original side full bridge

High-frequency transformer

Transmission inductance

Secondary side full bridge

Filter capacitance

Operating principle of DAB

Modal analysis of DAB

Example: single phase shift control ($D_0 > 0$, Forward transmission)

$[0, t_0]$: Inductive discharge

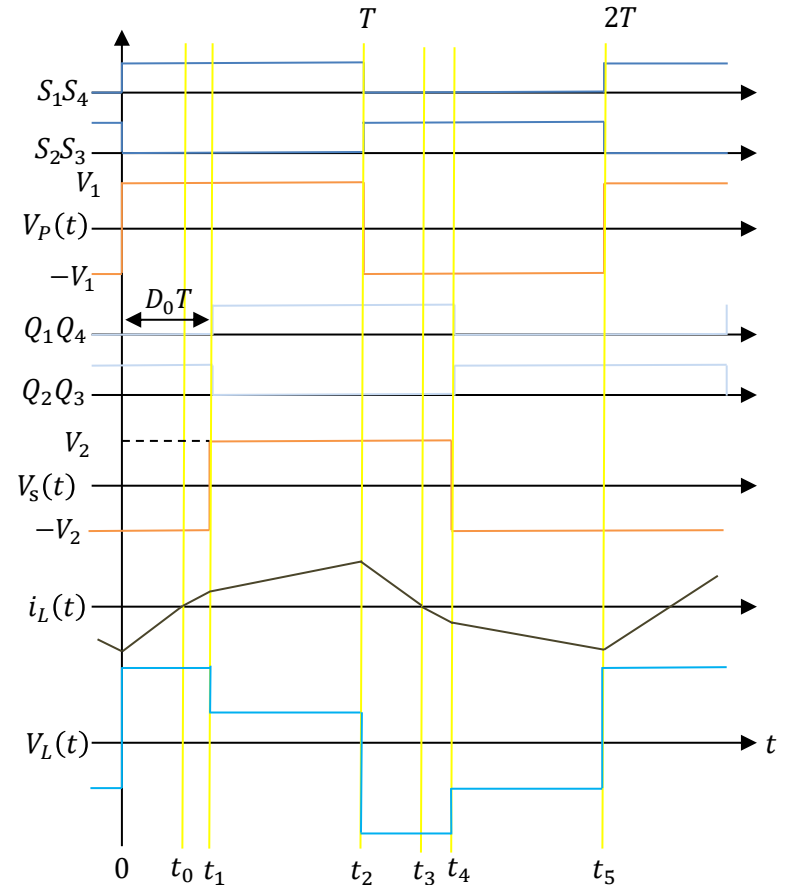
$[t_0, t_1]$: Inductive forward charging to achieve ZVS

$[t_1, t_2]$: The rise speed of inductor forward current decreases

$[t_2, t_3]$: Inductive reverse charge

$[t_3, t_4]$: Implement ZVS

$[t_4, t_5]$: The rise speed of inductor reverse current decreases

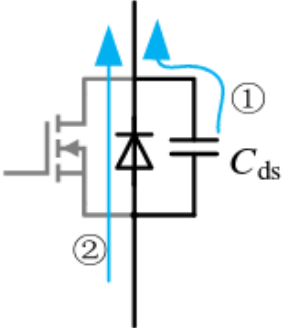


Operating principle of DAB

ZVS analysis of DAB

ZVS: Zero voltage on

例: S_1



Inductive current

The junction capacitor C_{ds} is discharged

Current flow diode

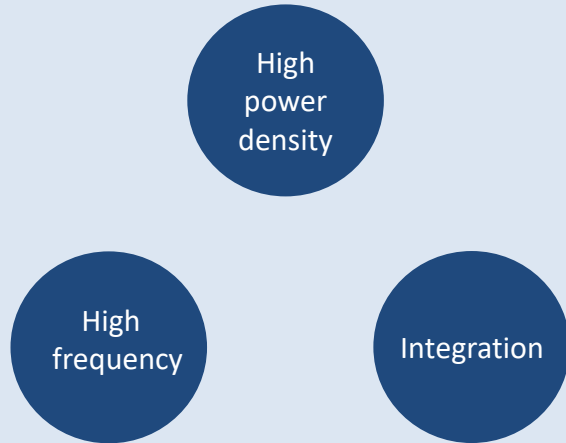
Channel voltage 0V to achieve ZVS

Each switching device realizes the current condition of ZVS

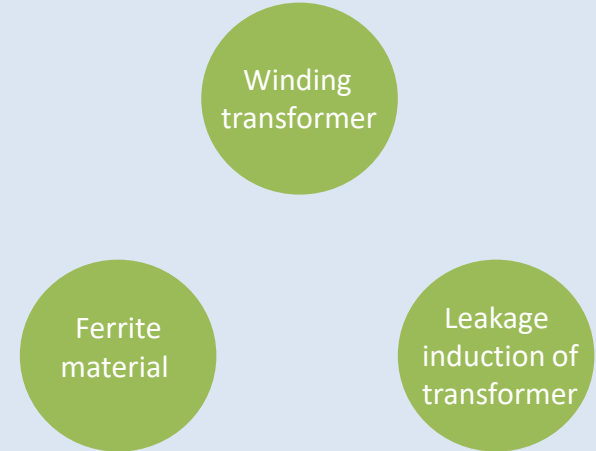
| Switching device | Current direction |
|-------------------|-------------------|
| $S_1 S_4 Q_2 Q_3$ | $i_L < 0$ |
| $S_2 S_3 Q_1 Q_4$ | $i_L > 0$ |

Transformer design of DAB

Characteristics of DAB transformer



DAB transformer selection



Transformer design of DAB

Transformer turns ratio

$$N = \frac{\sqrt{V_{1,max} \times V_{1,min}}}{\sqrt{V_{2,max} \times V_{2,min}}}$$



N: Turns ratio

V_{1,max}: Maximum primary side voltage

V_{1,min}: Minimum primary side voltage

V_{2,max}: Maximum secondary side voltage

V_{2,min}: Minimum secondary side voltage

Power inductance transmission

$$L = \frac{nV_1V_2}{2Pf_s} D_0(1 - D_0)$$



L: Inductance value

n: Turns ratio

V₁: Primary side voltage

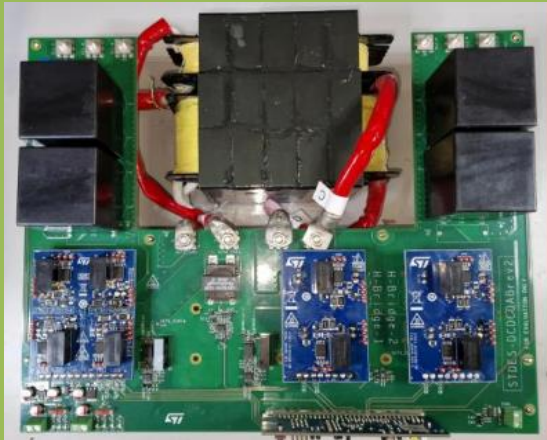
V₂: Secondary side voltage

D₀: Duty cycle

P: Power

f_s: Switching frequency

ST 25kw DAB



Features:

DC input: 800V(720V-880V)

DC output: 250V-500V

Output power: 25kW

Peak efficiency: >98%

Switching frequency: 100kHz

Key products:

A2F12M12W2-F1

A2H6M12W3-F

STGAP2SICS

STM32G474

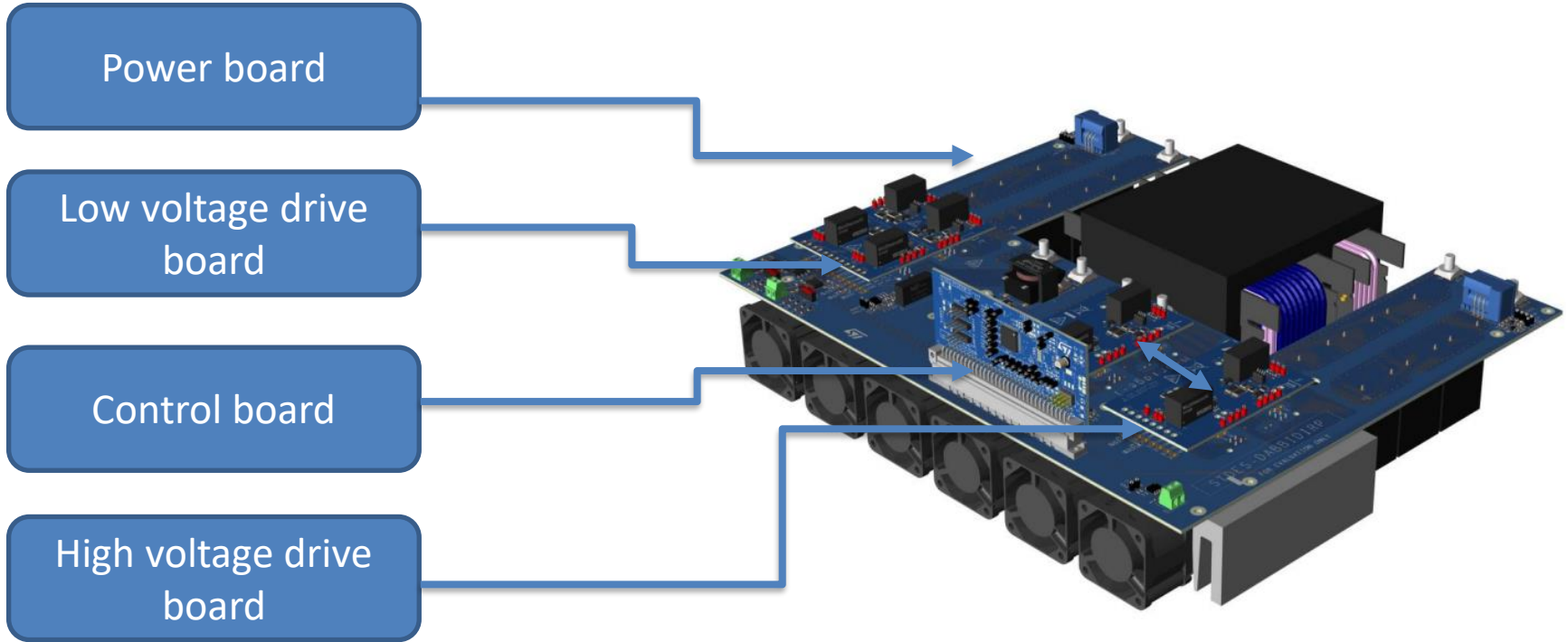
Key benefits:

Bidirectional DC/DC converter based on SiC MOSFETs (power module) and a digital control (STM32G4).

Topology is the «Dual Active Bridge –DAB»

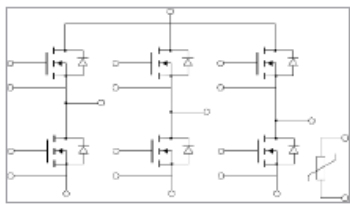


ST 25kw DAB

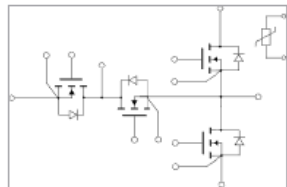


ST SiC Mosfet Moduel

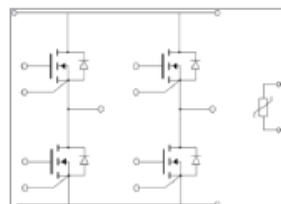
Species



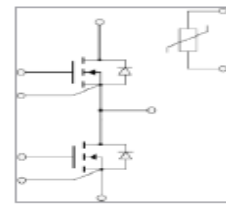
Six-Pack



Three Level



Four Pack



Half Bridge

ACEPACK 1
33.8 x 48 mm



ACEPACK 2
48 x 56.7 mm

Q4-2022

● ● 25mΩ

A1P25M12W2-1

● ● 25mΩ

A1F25M12W2-F1

● ● 12mΩ

A1H12M12W2-F

● ● 6mΩ

A2H6M12W3-F

Q3-2022

● ● 18mΩ

A1P18M65W2-1

● ● 12mΩ

A2U12M12W2-F1C

A2U12M12W2-F2

● ● 12mΩ

A2F12M12W2-F1

Released

● BV=1200V

● BV=650V

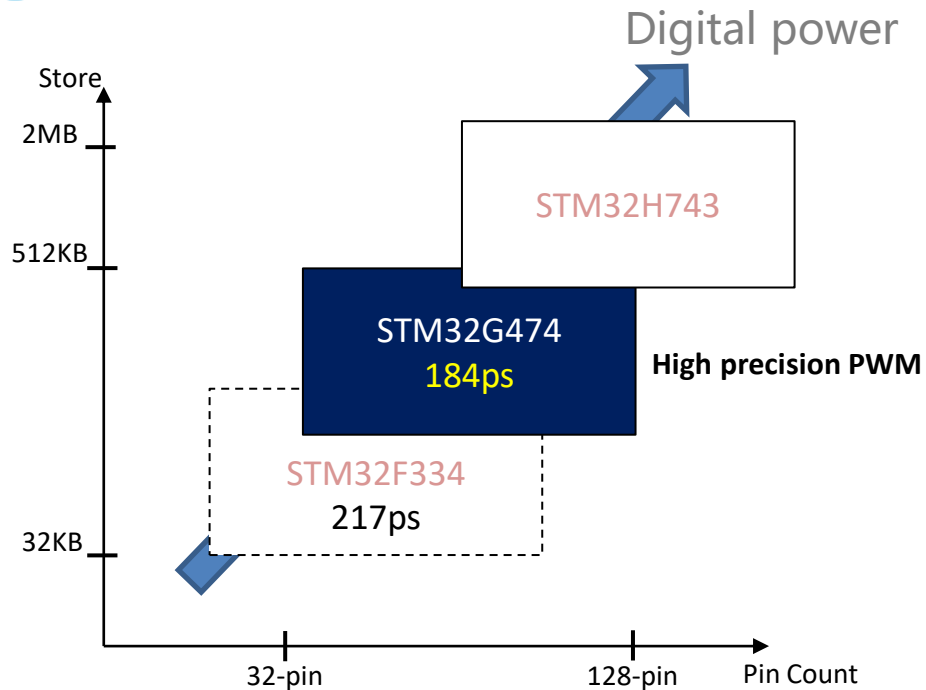
● ACEPACK 2

● ACEPACK 1

STM32 MCU



STM32 digital power platform



STM32G474
ADC +MCU(170MHz) +PWM

STM32H743
ADC +MCU(480MHz) +PWM



Configurations of MCU key functions

Arm® Cortex® -M4 Up
to 170MHz

Floating Point Unit
(FPU)

- Control loop computation (reserved for future use)

32-Kbyte CCM-SRAM

- Zero wait-state for critical code execution

CORDIC for trigonometric
functions acceleration

- Software phase-locked loop (reserved for future use)

FMAC filter
mathematical accelerator

- Hardware digital filter (CPU off-load) for loop computation (reserved for future use)

Hi-Resolution PWM
Timer (184ps)

- For MOSFET control at 100-350kHz switching frequency

Multiple ADCs (4MSPS)
Up to 5

- AC voltage/current, DC voltage/current, and hotspot temperature sensing

Comparators and
DACs

- Reducing the number of components

UART, SPI, CAN
and USB

- UART for communication





Configurations of MCU key functions

Arm® Cortex® -M7 Up
to 480MHz

Floating Point Unit
(FPU)

- Control loop computation (reserved for future use)

64-Kbyte ITCM RAM
128-Kbyte DTCM RAM

- Zero wait-state for critical code execution

CORDIC for trigonometric
functions acceleration

- Software phase-locked loop (reserved for future use)



Hi-Resolution PWM
Timer

- For MOSFET control at 100-350kHz switching frequency

Multiple ADCs

- AC voltage/current, DC voltage/current, and hotspot temperature sensing

Comparators and DACs

- Reducing the number of components

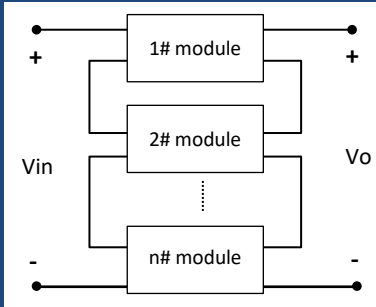
FMAC filter
mathematical accelerator

- Hardware digital filter (CPU off-load) for loop computation (reserved for future use)

UART, SPI, CAN

- UART for communication

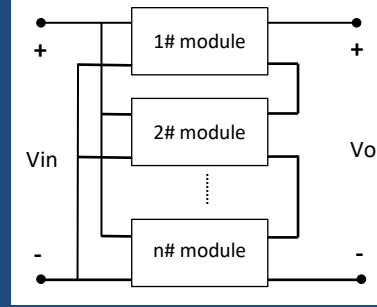
How to achieve 50kw DAB



ISOS

Serial input and serial output

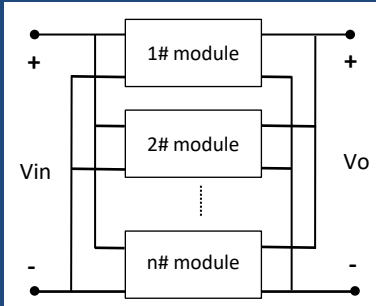
Application scenario:
High voltage power supply,
new energy power generation,
high-speed rail and other high
voltage occasions



IPOS

Parallel input and serial output

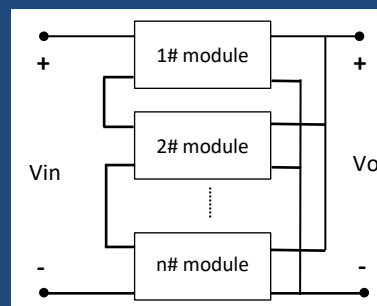
Application scenario:
Solar photovoltaic power
generation, fuel cell and other
occasions



IPOP

Parallel input and parallel output

Application scenario:
Multiphase Buck and other
simple circuits

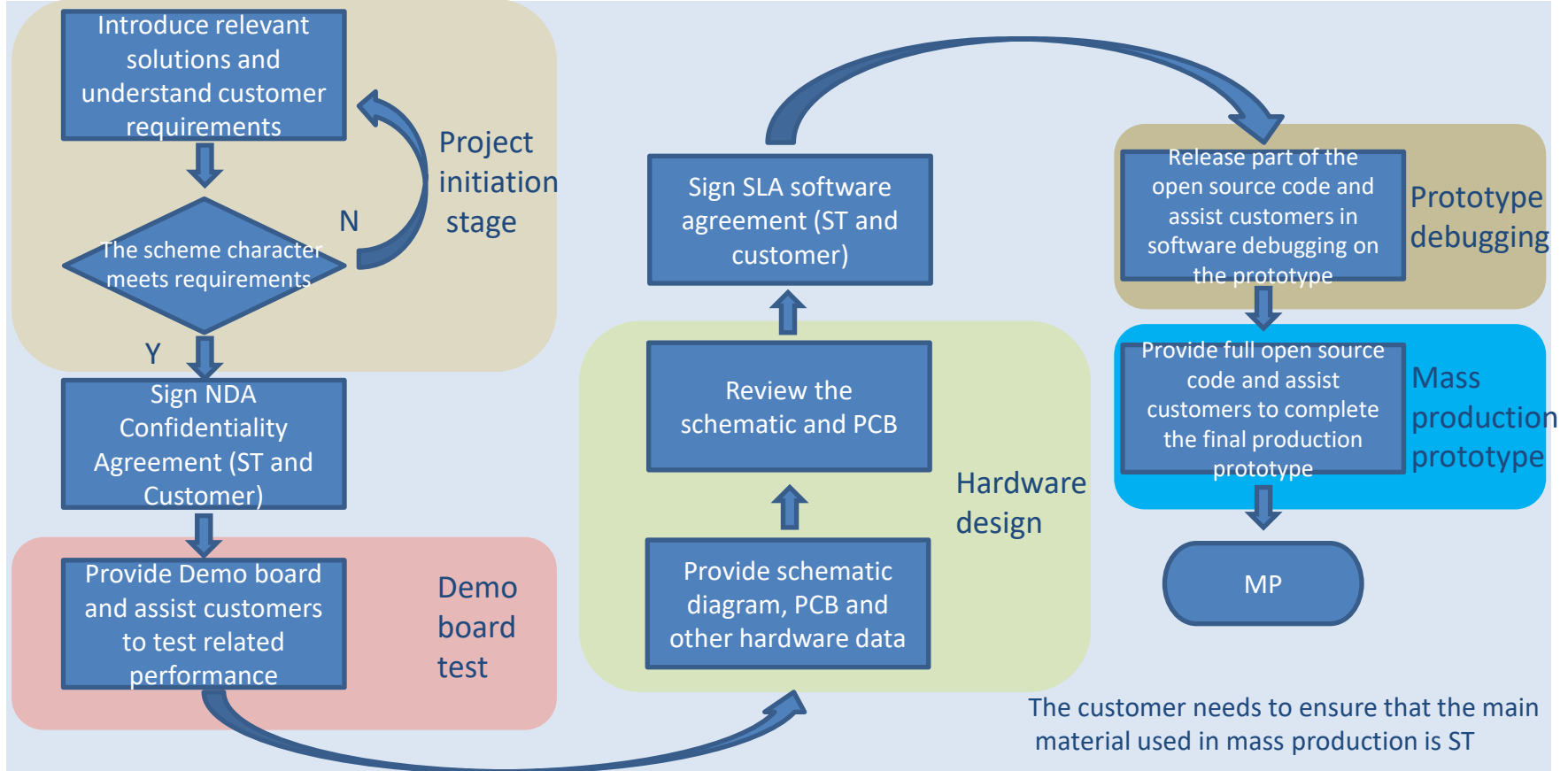


ISOP

Serial input and parallel output

Application scenario:
HV DC microgrid, electric vehicle
charging

How to support the customer in the solution



Summary

Advantages of DAB in bidirectional DC converter

About ST 25kw DAB solution

ST advantage products in this application

How to support the customer in the solution



2024

WT

Work together!