



ST motor control ecosystem and system solutions

William Zhang 张炎

System Development Manager – Motor Control
Motor Control Competence Center, APAC
STMicroelectronics

Motor Control
Competence
Center



ST motor control ecosystem

Easy STM32 adoption for motor control

- Providing development platform: MC-SDK (MC firmware lib + MC Workbench), MC pilot, MC profiler, hardware boards, documents, etc.

Products/peripherals and software algorithms

- Advanced Motor Control timer
- Rich and advanced analog peripherals embedded in the STM32
- Motor profiler
- STM32 ZeST and HSO / sensorless algo, ...

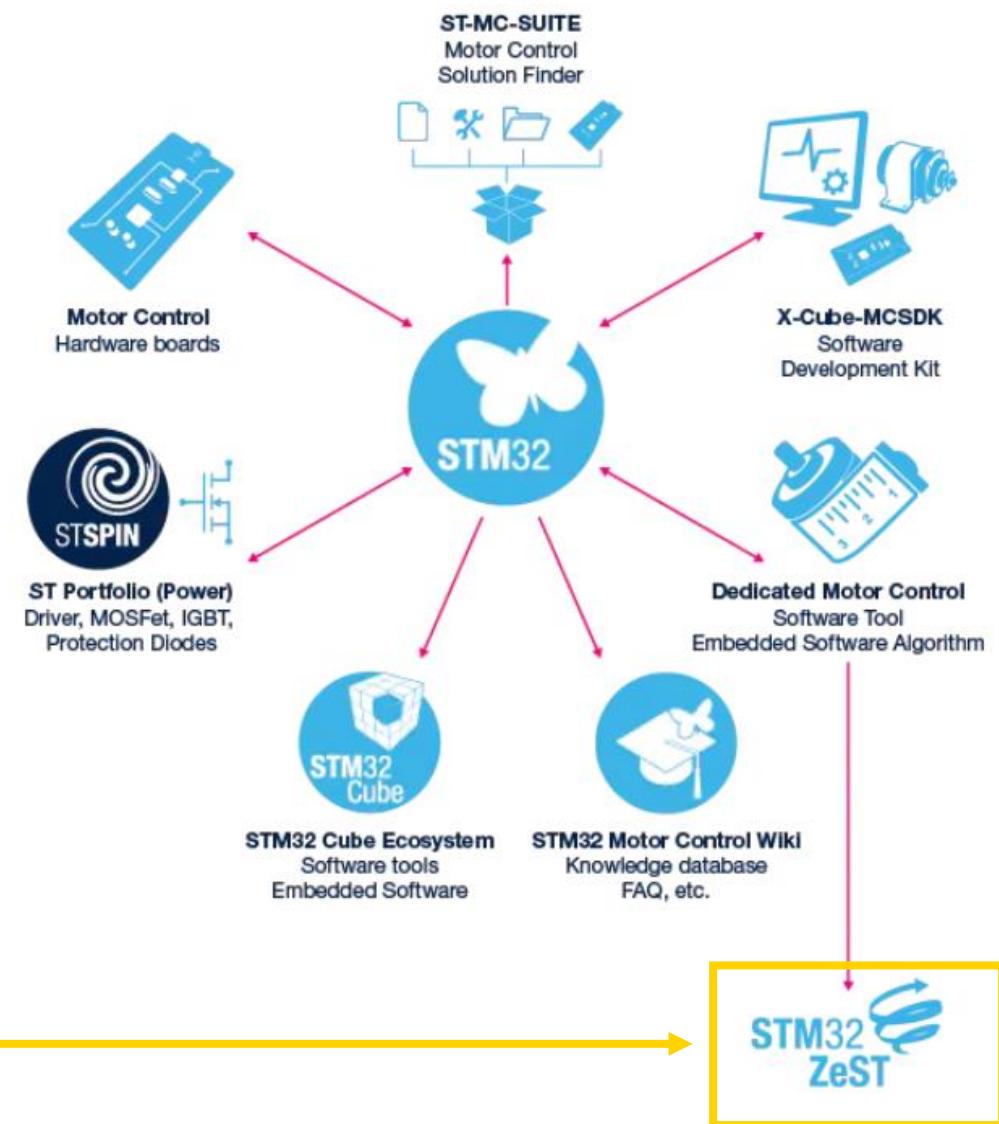
Leverage on ST portfolio

- Large choice of power components and STM32 to create complete Motor Control solutions

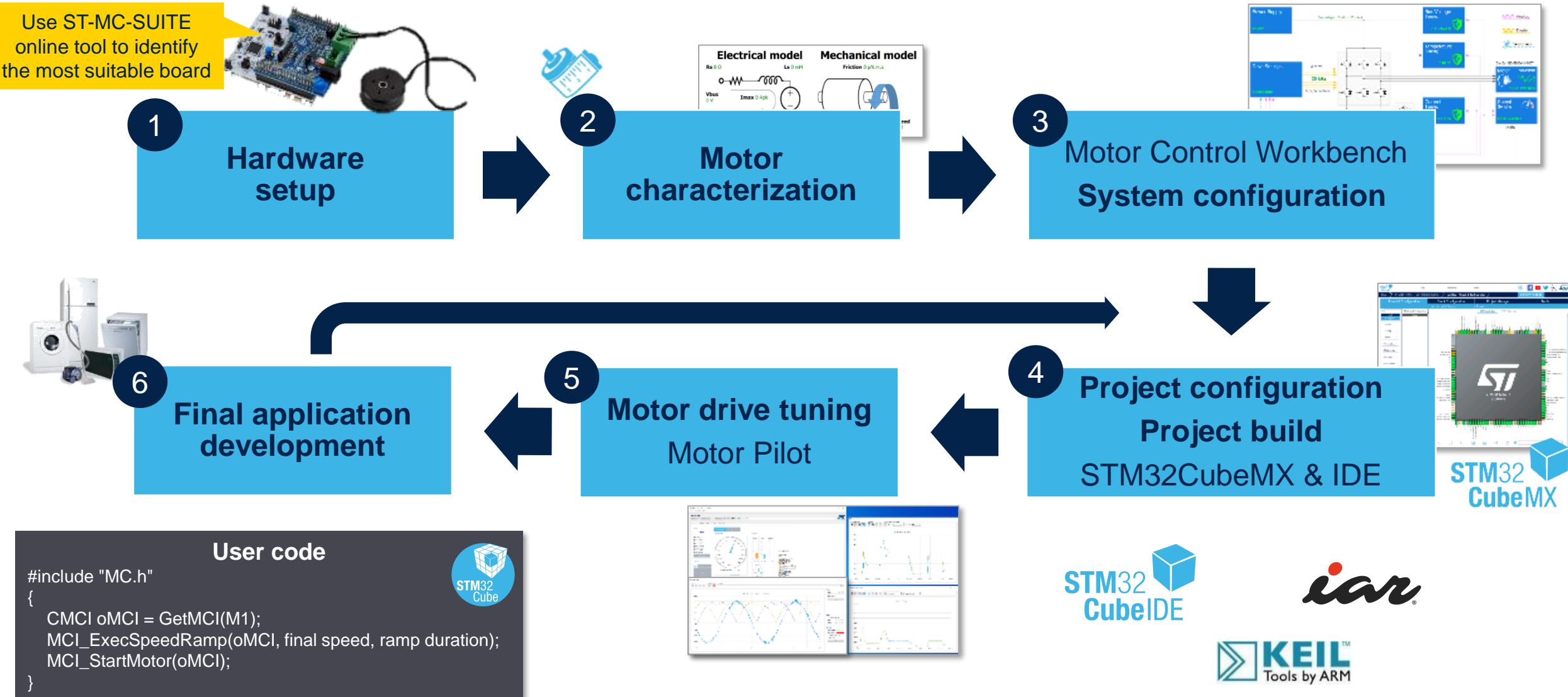


Software algorithm which allows to provide full torque at zero speed for any kind of BLDC/PMSM motors in sensorless mode (in addition to the new observer HSO)

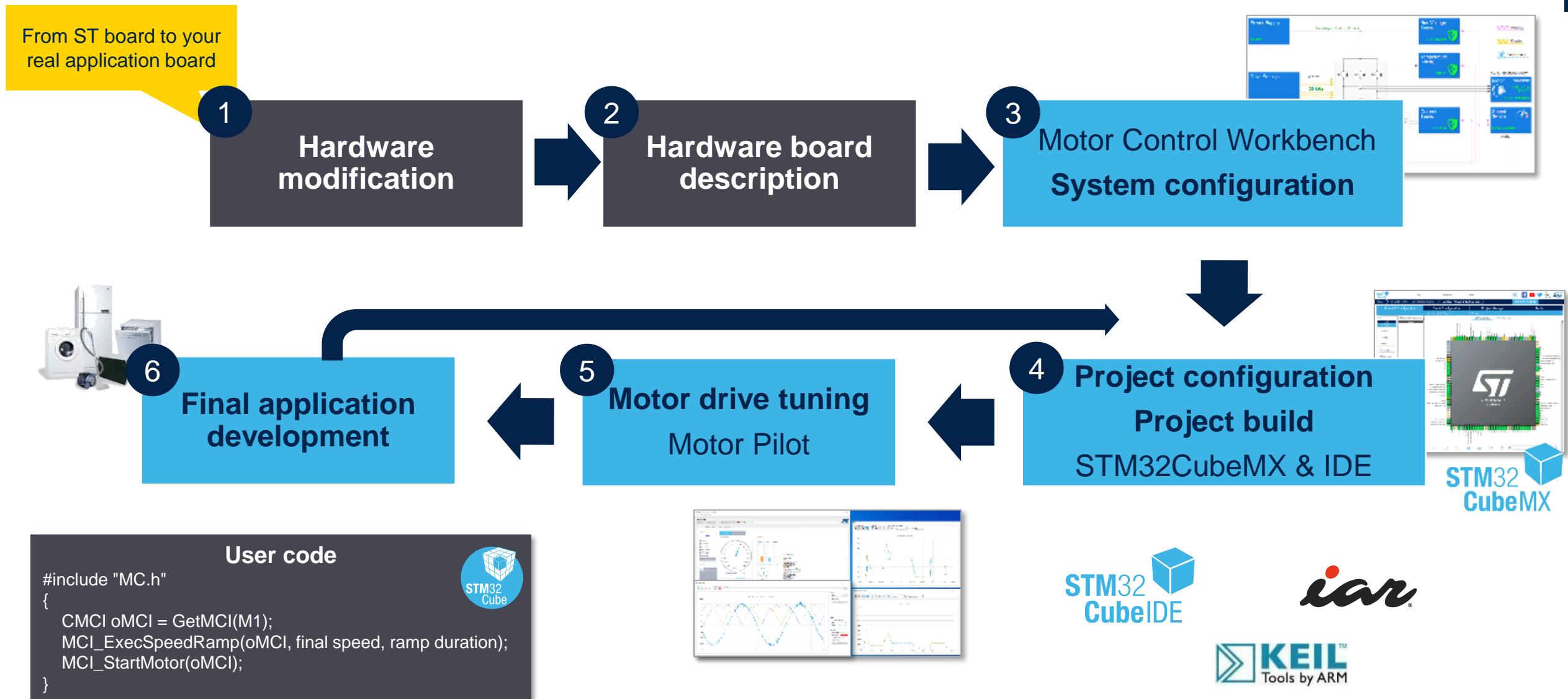
NEW



From hardware to final motor control applications



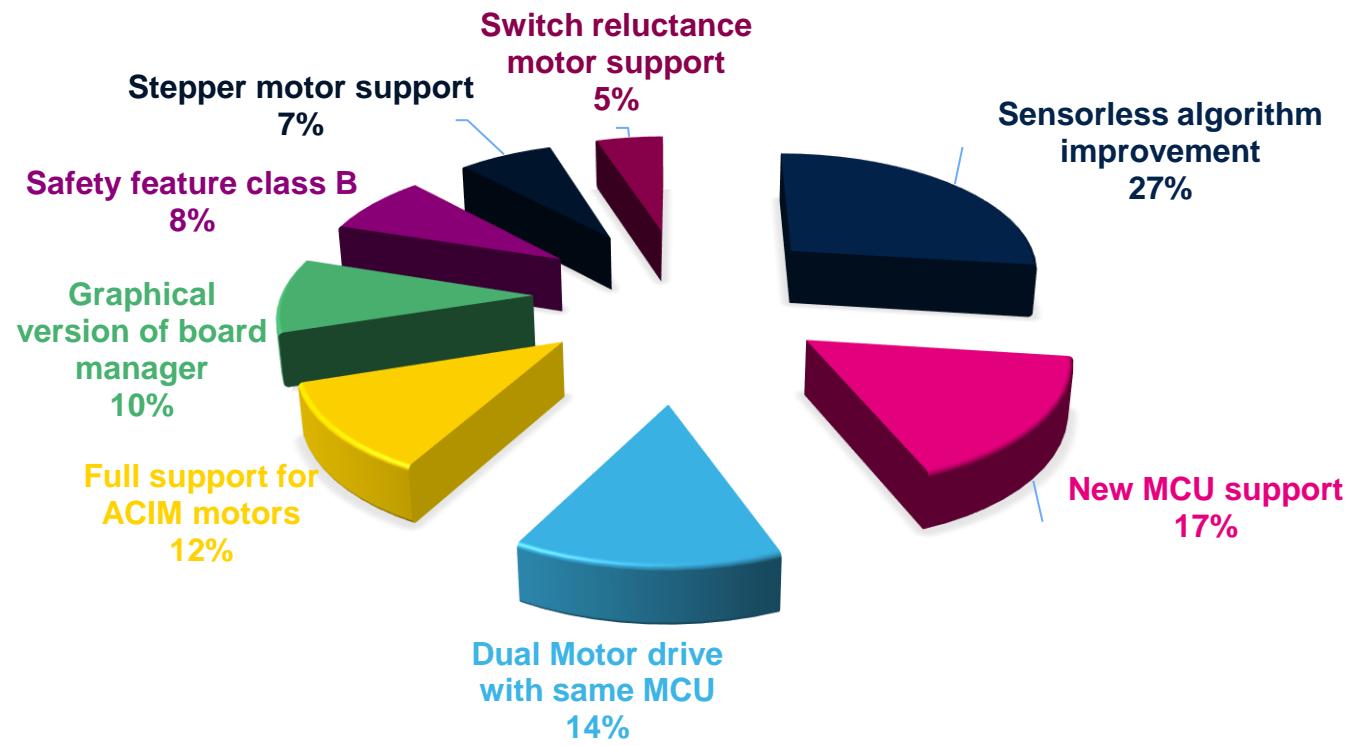
Hardware modification flow





X-CUBE-MCSDK:

What are the most important features for you?





Motor Control Competence Center

Key solutions for focus segments

Home appliances & air con



Highlight:
“AI MC washing machine”

World-class efficiency and saving

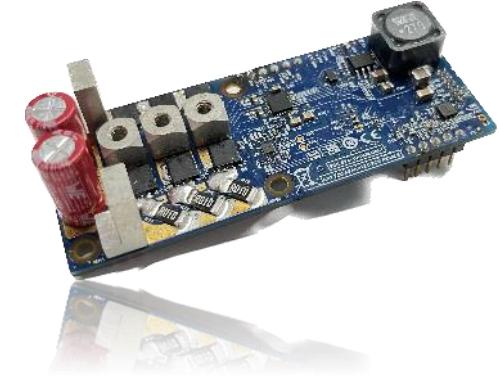
Motor drives & servo drives



Highlight:
“Servo drives orchestra”

#1 ensemble in industry
STM32, SiC, GaN, MEMS, IoT

Power tools & high-end consumer



Highlight:
“Sensorless drill power tools”

Impossible made possible
More powerful & more integrated

Air con, heat pumps, BSS





Solutions for air con, heat pumps, and BESS

Complexity /
energy
efficiency



Part numbers in this slide are
just example: final BOM to be
agreed with marketing

FOC
Vienna

3xFOC
d-IntPFC

2xFOC
d-IntPFC

2xFOC
d-PFC

FOC
d-PFC

Available @ MCCC
and (F3-based)
as STEVAL-CTM010V1

Available @ MCCC

4 kW commercial
STM32G4 + STGIB30
SLLIMM™
DualMC + d-I-PFC
3 new patents

Available
@ MCCC

7 kW commercial
STM32G4 + STGIK50
TripleMC + d-IPFC

24H2

10 kW commercial
STM32G4 /
compressor
+ 3-phase PFC Vienna

New patent

Completed
Ongoing and roadmap

2 kW RAC
STM32G0
+STGIF10 + dPFC

1 kW

2 kW

4 kW

7 kW

10 kW

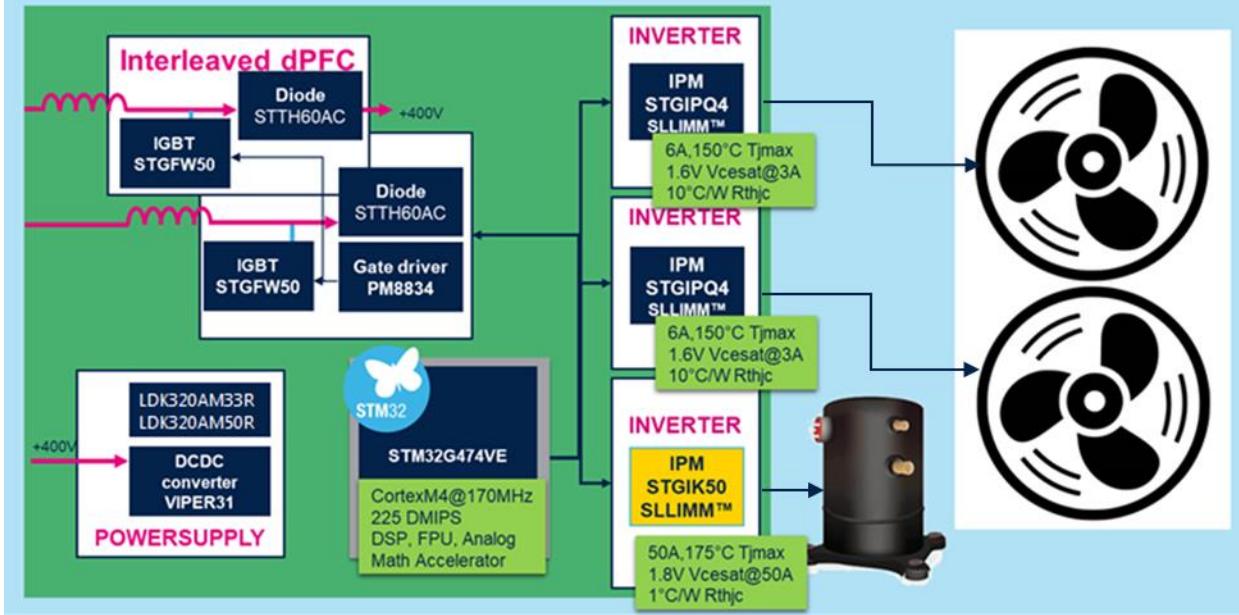


Part numbers are indicative only. Final BOM to be agreed with ST's Sales & marketing local representatives



ST patent: triple FOC + d-I-PFC

7 kW STM32G4 world class commercial air con



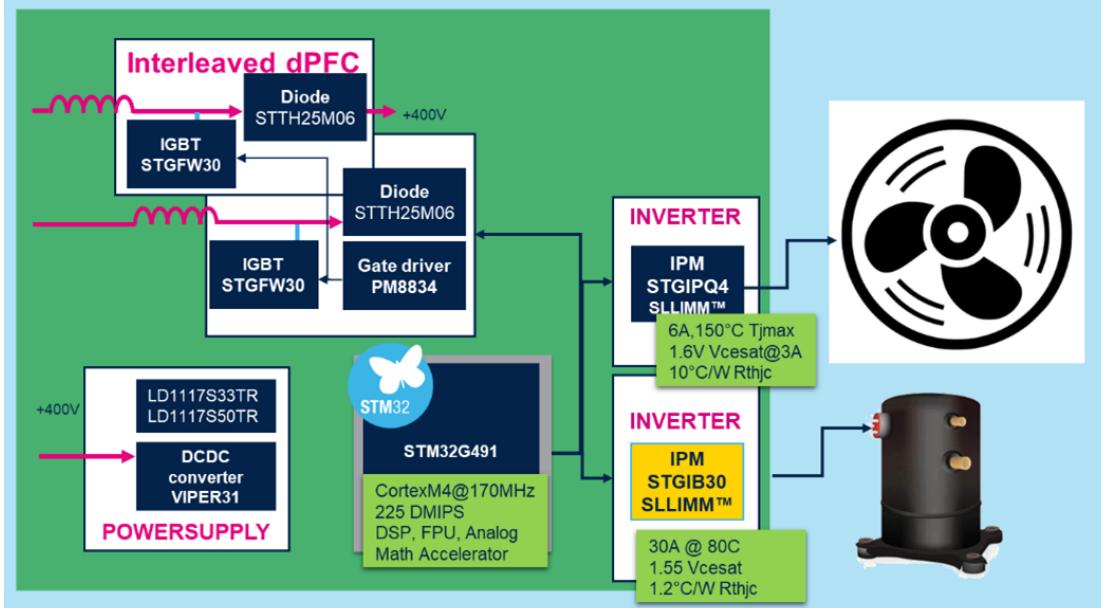
Suggested ST products	
• STM32G474VE	• ULN2003D1013TR
• STGIK50CH65T	• VIPER318HDT
• 2x STGIPQ4C60T-HZ	• PM8834
• 2x STGWA50HP65FB2	• LMV339IDT
• 2x STFW40N60M2	• TS391RLT
• 2x STTH30M06S	• LD1117S33TR
• 2x TSV914IPT	• LD1117S50TR



- STM32G4 MCU drives all functions
 - Reduced number of components
 - No sync between controllers needed
 - Single firmware workspace
 - MC SDK v5.Y
- New ST HP SLLIMM 50A
 - High energy efficiency
 - High frequency d-i-PFC 60kHz
 - SJ MOSFET, SiC diodes
 - New patented single shunt

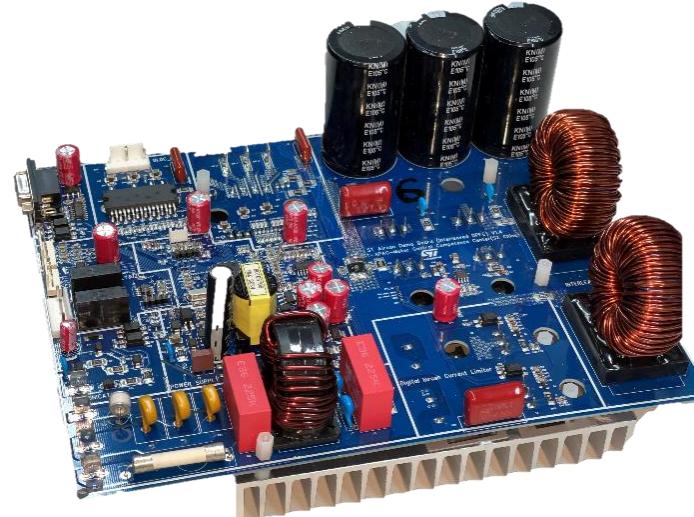


ST patent: dual FOC + d-I-PFC 4 kW STM32G4 commercial air con



Suggested ST products

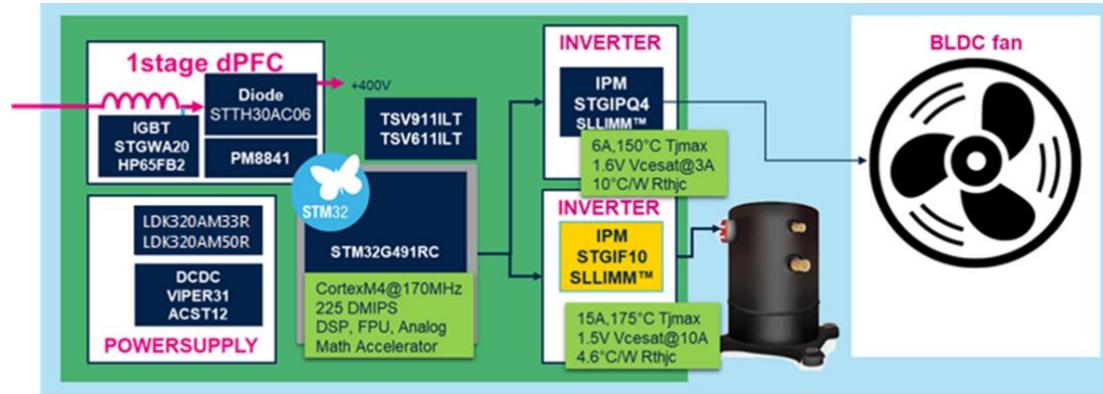
- STM32G491RC
- STGIB30M60TS-L or STGIB20M60TS-L
- STGIPQ3H60T-HZ
- 2x STGFW30H65FB
- 2x STTH25M06FP
- ULN2003D1013TR
- VIPER318HDT
- PM8834
- TSV911RILT
- TSV912A
- LMV339IDT
- LDK320ADU33R
- LDK320ADU50R



- STM32G4 MCU drives all functions
 - Reduced number of components
 - No sync between controllers needed
 - One firmware workspace only
 - MC SDK v5.Y
- ST SLLIMM IPM
 - High energy efficiency
 - High frequency d-i-PFC 60 kHz
 - SJ MOSFET, SiC diodes
 - New patented single shunt



New dual FOC + d-PFC 2 kW STM32G491 room air con solution



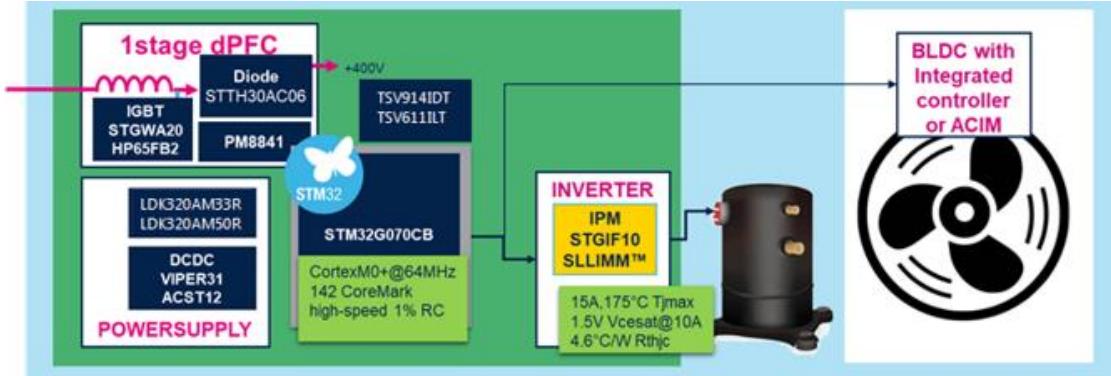
Suggested ST products

- STM32G491RC
- STGWA30HP65FB2
- STTH15AC06CWL
- PM8841D
- TS391RILT
- STGIB10CH60TS-L
- TS391RILT
- STGIPQ4C60T-HZ
- VIPER318HDTR
- LDK320ADU33R
- M24C16-RMN6TP
- TSV911ILT
- TSV611ILT
- ULN2003D1013TR
- STPS1L30A
- STPS2200U

- STM32G4 MCU drives all functions
 - Reduced number of components
 - No sync between controllers needed
 - One firmware workspace only
 - MC SDK support
- ST SLLIMM IPM
 - High energy efficiency
 - High frequency d-i-PFC 60 kHz
 - SJ MOSFET/IGBT
 - SiC diodes



Patent: STM32G0-SLLIMM 2 kW air con solution FOC motor control & dPFC embedded FW



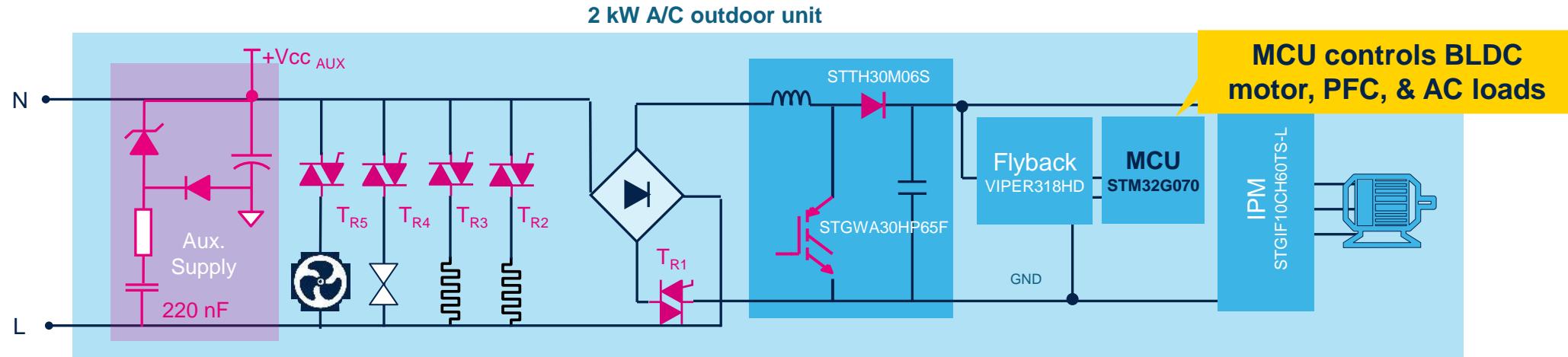
Suggested ST products	
• STM32G070CBT6	• VIPER318HD
• STGIF10CH60TS-L	• PM8841D
• STGWA30HP65FB2	• TS391RILT
• T1610T-8	• TSV914IDT
• T835T-8I	• LDK320ADU33R
• T810T-8G	• LDK320AM50R
• Z0107MN / Z0107MUF	• LMV339IDT
• STTH30M06SPF	• ST3232BDR
• STTH1R02U	• ULN2003D1013
• STTH108A	• TMMBAT48

- STM32G0 MCU drives all functions
- Compatible with all architectures
 - BLDC fan with 5 wires
 - ACIM fan
- Innovative firmware architecture for integration of MC and dPFC
- All AC loads by triacs (no relay)
- Inrush current control by triac
- ST SLLIMM IPM
 - High energy efficiency
 - DBC / FM wide portfolio
- High frequency 40 kHz dPFC
 - Trench gate field-stop IGBT
 - Ultrafast rectifier



2 kW solution without electromechanical relays

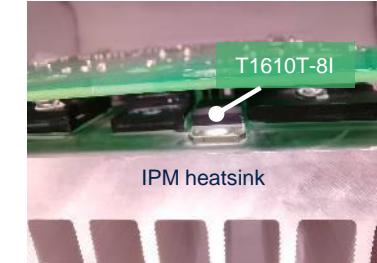
AC load triacs supplied from a cheap capacitive supply



Ref.	Load	Max RMS current	Solution
T _{R1}	Inrush-current limiter – 2 kW @ 190 V	10.5 A	T1610T-8I mounted on IPM heatsink
T _{R2}	Compressor heater – 500 W	3 A	T835T-8I TO-220 (24°C/W heatsink is enough)
T _{R3}	Condenser heater – 250 W	1.5 A	T810T-8G, D2PAK with 1 cm ² Cu
T _{R4}	4-way valve – 50 W	0.3 A	Z0107MUF, SMBFlat with 1 cm ² Cu
T _{R5}	AC fan – 100 W	0.3 A	Z0107MUF, SMBFlat with 1 cm ² Cu



21°C/W heatsink



T_{amb} max= 50°C

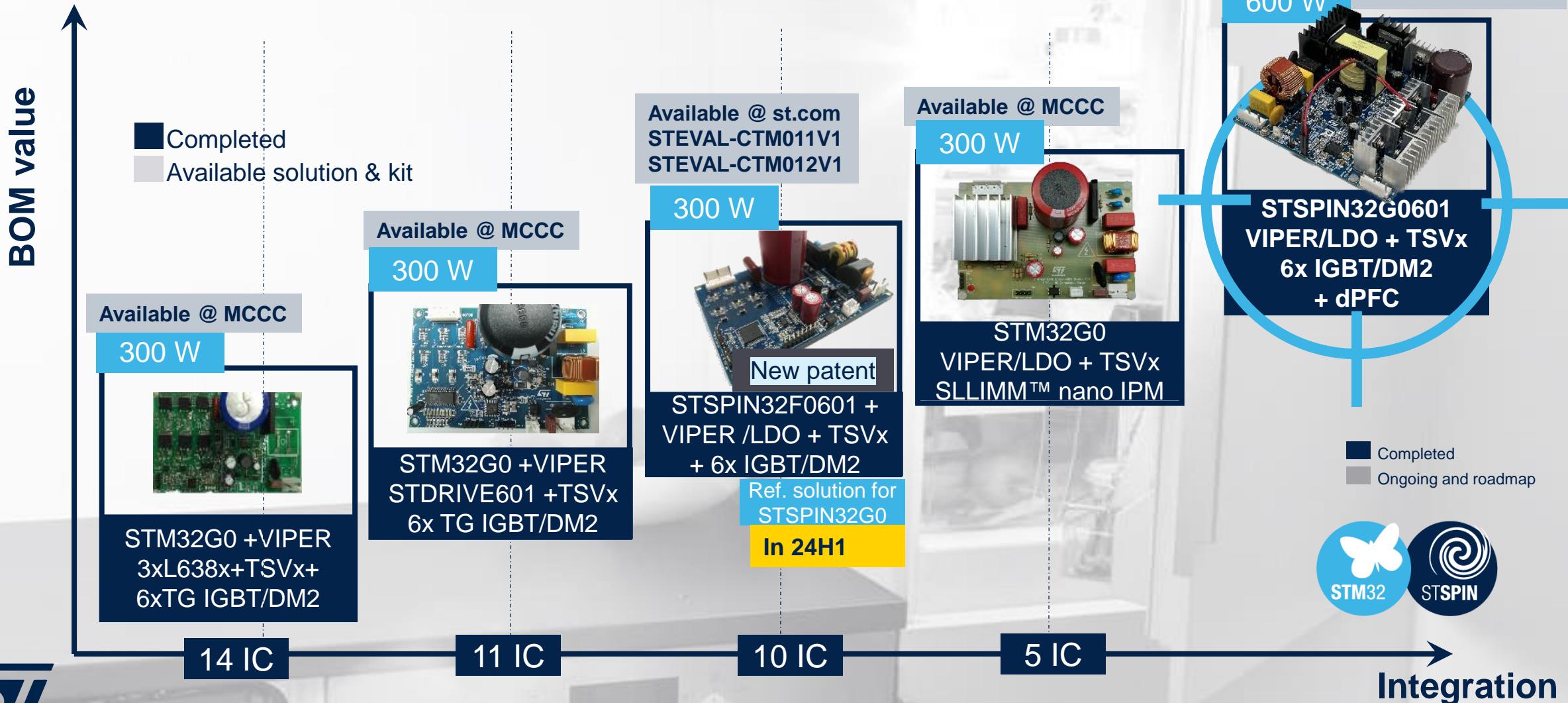
Same topology can be used in white appliances (washing machine, dishwasher, fridge, etc.)

Refrigerators



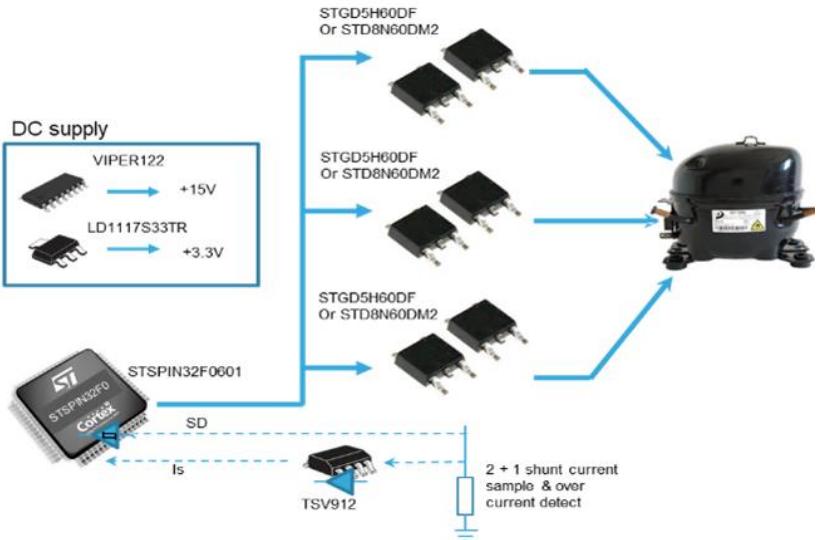


Solutions for refrigerators



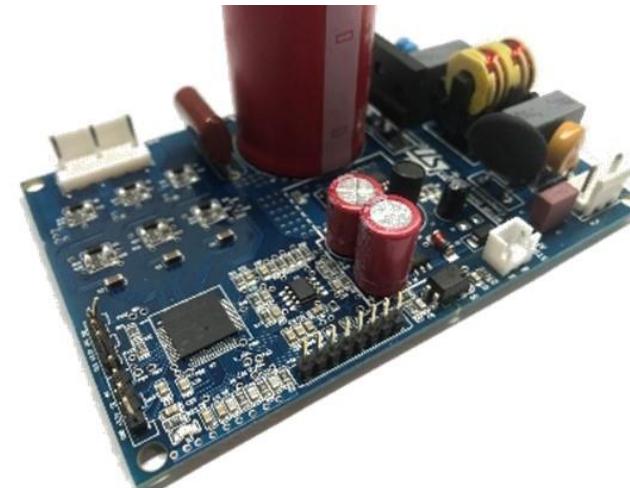


STSPIN32F0601 + TGFS IGBT / SJ MOS 250 W MC fridge solution



Suggested ST products

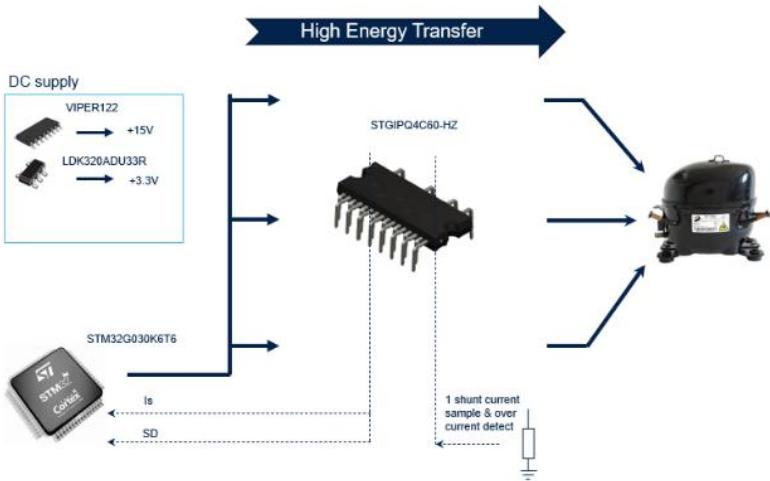
- STSPIN32F0601
- 6x STGD5H60DF
- Or
- STD8N60DM2
- VIPER122
- TSV912
- LD1117S33TR



- High integration SiP with embedded OCP & UVP protections
- High energy efficiency with TGFS IGBT / SJ MOSFET
- STSPIN32F0601 -40°C to 125°C
- Standby power <30 mW @ 230 VAC



STM32G0 + SLLIMM nano IPM 250 W fridge platform



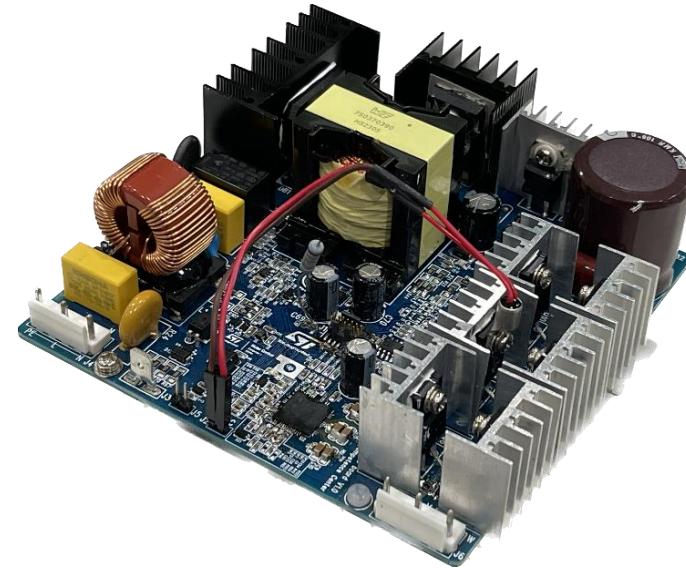
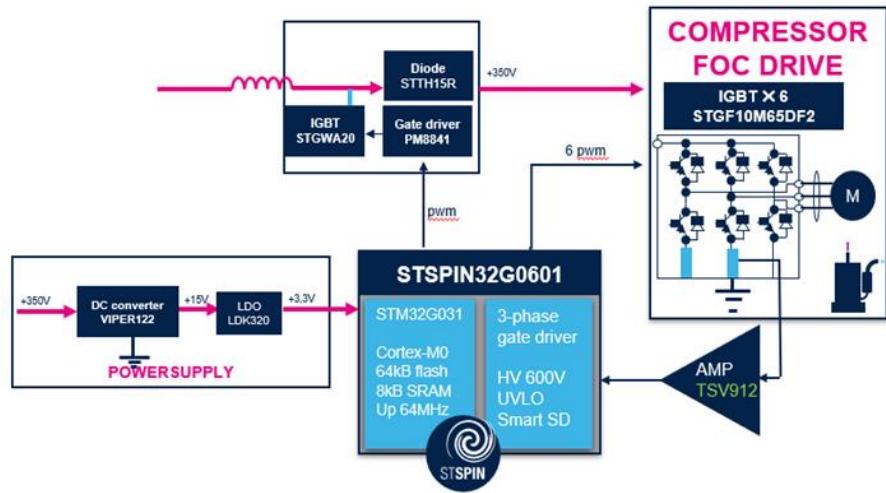
Suggested ST products

- STM32G030K6T6
- STGIPQ4C60T-HZ
- VIPER122
- LDK320ADU33R

- Highly integrated fridge solution STM32G0 + SLLIMM 6A IPM
- Embedded OCP & op amp embedded in SLLIMM nano
- High energy efficiency with TGFS IGBT
- Switching frequency 4~6.6 kHz
- Single-layer PCB



STSPIN32G0601 + TGFS IGBT 700 W commercial fridge MC & dPFC CCM



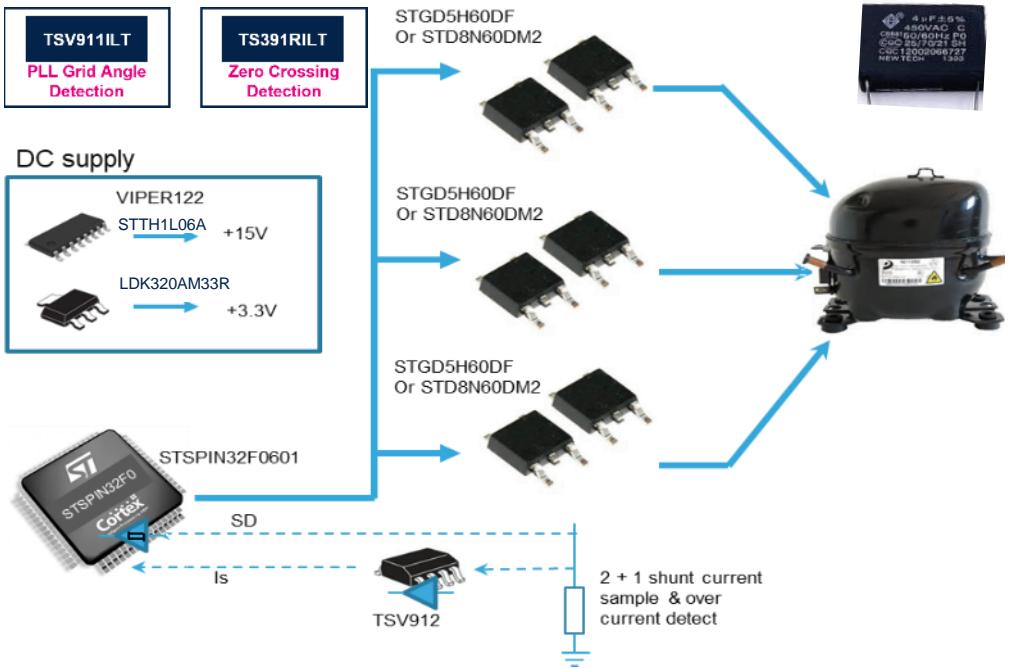
Suggested ST products

- STSPIN32G0601
- 6x STGF10M65DF2
- STGWA20HP65DF2
- STTH15RQ06D
- PM8841
- TSV912; TS391
- VIPER122
- LDK320ADU33R

- STSPIN32G0 drives all functions: MC and CCM dPFC
- Qualified dPFC IEC 61000-3-2
- Innovative firmware for integration of MC & dPFC @40kHz
- High integration SiP with embedded hardware protections
- High energy efficiency with TGFS IGBT and ultrafast rectifier
- MC switching frequency 4~6.6 kHz
- Standby power <30 mW @ 230 VAC



STSPIN32G0601 + TGFS IGBT / SJ MOS 300 W MC fridge solution



Suggested ST products

- STSPIN32G0601
- VIPER122
- TSV912
- TS391RILT
- LDK320AM33R
- 6x STGD5H60DF



In 2024 H2

- High integration SiP with embedded OCP & UVP protections
- High power factor & Low THD
- PCB size reduction (CBB<EC)
- Increase system life (CBB>EC)
- BOM cost reduction (CBB<EC)
- High energy efficiency with TGFS IGBT / SJ MOSFET
- STSPIN32G0601 -40°C to 125°C
- Standby power <30 mW @ 230 VAC

Fridge solution 250 W STSPIN32F0 and discrete products



"ST shows best energy efficiency and COP on the market" *



Compressor 1 test				
Board	Speed	COP	Inverter efficiency (%)	Inverter power loss (W)
ST solution	1600	2.08	96.336	1.546
	2000	2.079	96.62	1.79
Competitor 1	1600	2.072	96.302	1.549
	2000	2.076	96.579	1.807

Compressor 2 test				
Board	Speed	COP	Inverter efficiency (%)	Inverter power loss (W)
ST solution	1600	1.979	95.89	1.774
	3000	1.945	96.74	2.702
Competitor 2	1600	1.91	93.31	2.94
	3000	1.919	95.24	4.01

* according to leading manufacturer



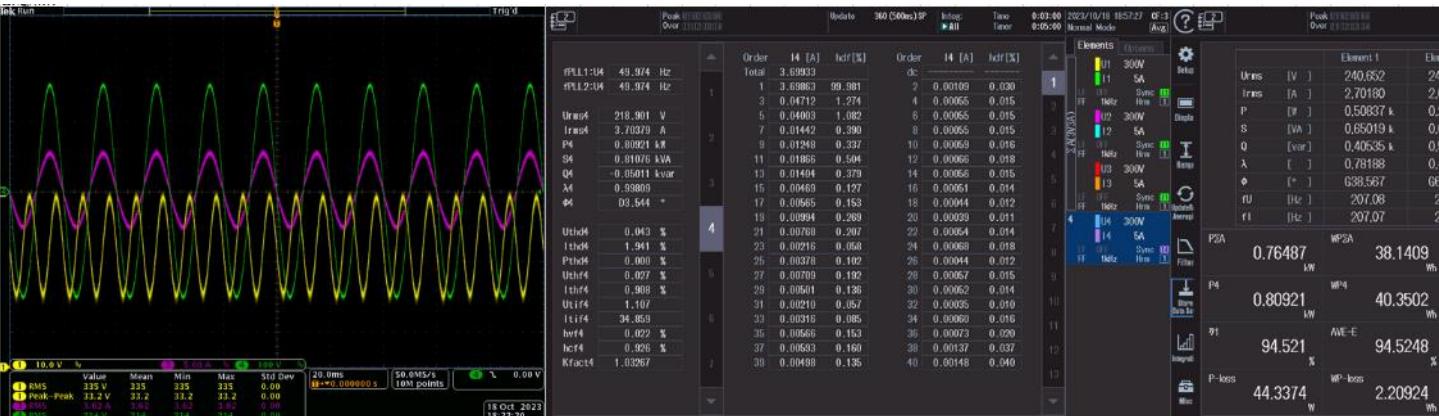
600 W & 1.2 kW commercial fridge platform PF & THD benchmarks

Orders of Harmonic Current (h)	Maximum allowable harmonic current (A)
Odd Harmonic	
3	2.30
5	1.14
7	0.77
9	0.40
11	0.33
13	0.21
$15 \leq h \leq 39$	$0.15 \times 15 / h$
Even Harmonic	
2	1.08
4	0.43
6	0.30
$8 \leq h \leq 40$	$0.23 \times 8 / h$

New GB THD standard for fridge ≥ 600 W

Key features

- Compatible PFC platform for both **110 & 220 VAC**
- Boost PFC voltage: **380 VDC** for both **110 & 220 VAC**
- PF & THD for new **GB** standards



800 W benchmarks for PF & THD

Power Measurement Detailed Results							
Power 1 - Harmonics	Frequency (Hz)	Mag (RMS) (dBcA)	Mag (%) (%)	Phase (Degrees)	Limit (dBcA)	Status	Margin (dBcA)
1	49.992	134.99	100.00	5.4848	-	Pass	35.488
2	99.984	94.12	82.690	-120.87	98.589	Pass	24.111
3	149.98	111.57	82.721	-127.23	105.567	Pass	27.070
4	199.97	69.025	51.132	-22.070	112.67	Pass	43.645
5	249.96	103.67	76.797	152.74	121.14	Pass	17.466
6	299.95	77.457	57.449	-20.709	117.54	Pass	33.545
7	349.94	102.03	75.584	106.73	117.73	Pass	15.696
8	399.94	66.964	49.605	-66.431	107.23	Pass	40.271
9	449.93	93.857	69.927	21.064	112.04	Pass	18.195
10	499.92	70.113	52.438	-43.27	103.39	Pass	34.377
11	549.91	97.659	72.343	110.37	127.12	Pass	112.04
12	599.90	72.063	53.383	-78.838	103.71	Pass	31.648
13	649.89	96.516	71.497	126.64	106.44	Pass	9.9298
14	699.88	76.244	56.400	-120.37	120.28	Pass	20.129
15	749.88	89.938	66.404	130.01	103.82	Pass	13.583
16	799.87	72.466	53.681	-154.04	101.21	Pass	28.748
17	849.86	89.411	66.234	36.162	102.44	Pass	13.027
18	899.85	59.735	42.251	-22.19	102.43	Pass	42.253
19	949.85	81.712	60.530	-36.659	101.47	Pass	19.795
20	999.84	69.615	51.569	46.714	29.661	Pass	69.243
21	1049.84	99.023	83.133	-104.00	100.00	Pass	33.939
22	1099.84	66.934	49.833	53.453	98.444	Pass	31.510
23	1149.84	89.857	66.564	-178.97	99.807	Pass	9.9902
24	1199.84	72.641	53.811	122.32	97.696	Pass	25.065
25	1249.84	82.297	60.798	-179.54	98.669	Pass	17.020
26	1299.84	60.777	45.022	143.01	97.001	Pass	36.204
27	1349.84	83.493	61.849	-54.878	98.413	Pass	14.920
28	1399.84	54.295	40.220	-156.63	96.351	Pass	42.096
29	1449.84	76.322	52.241	-23.372	97.97	Pass	12.779
30	1499.84	62.309	46.157	-41.398	95.749	Pass	33.440
31	1549.84	78.039	57.810	145.41	97.219	Pass	18.179
32	1599.84	81.112	45.273	-178.86	98.193	Pass	34.377
33	1649.84	80.368	59.254	-55.558	98.475	Pass	15.668
34	1699.84	62.164	46.090	58.711	94.664	Pass	32.499
35	1749.84	74.241	54.996	17.734	98.164	Pass	21.923
36	1799.84	69.793	44.136	-13.86	24.776	Pass	24.776
37	1849.84	84.031	62.348	-129.07	95.678	Pass	11.647
38	1899.84	68.140	50.477	-158.30	93.697	Pass	25.587
39	1949.84	85.977	63.869	-150.82	95.224	Pass	9.2470
40	1999.84	71.749	53.550	-173.28	93.255	Pass	21.506

THD test result 1200 W @110/220 VAC
IEC 61000-3-2 THD standard (PASS)

Washing machines





MC + AI washing machine



Suggested ST products

- STM32G431CB
 - 48-pin, 128 KB flash, -40°C to 85°C
 - 8 A @ 25°C
 - 2 V Vce_sat @ 8 A
- STGIPQ8C60T-HZ
 - VIPER122
 - 730 V, 40 mW no load
 - LDK320 LDO
 - 200 mA max, 100 mV dropout

=



STM32



New patent

+

STM32G4 MCU
1 firmware workspace only



+



NANOEDGE AI
STUDIO

100 gr accurate load measurement

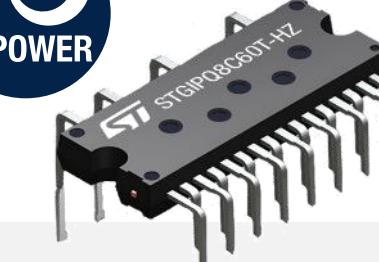


Shorter wash time
with less water

Water & energy saving



STPOWER



SLLIMM nano 2nd series IPM
High-performance motor drive



+



STPOWER
Studio

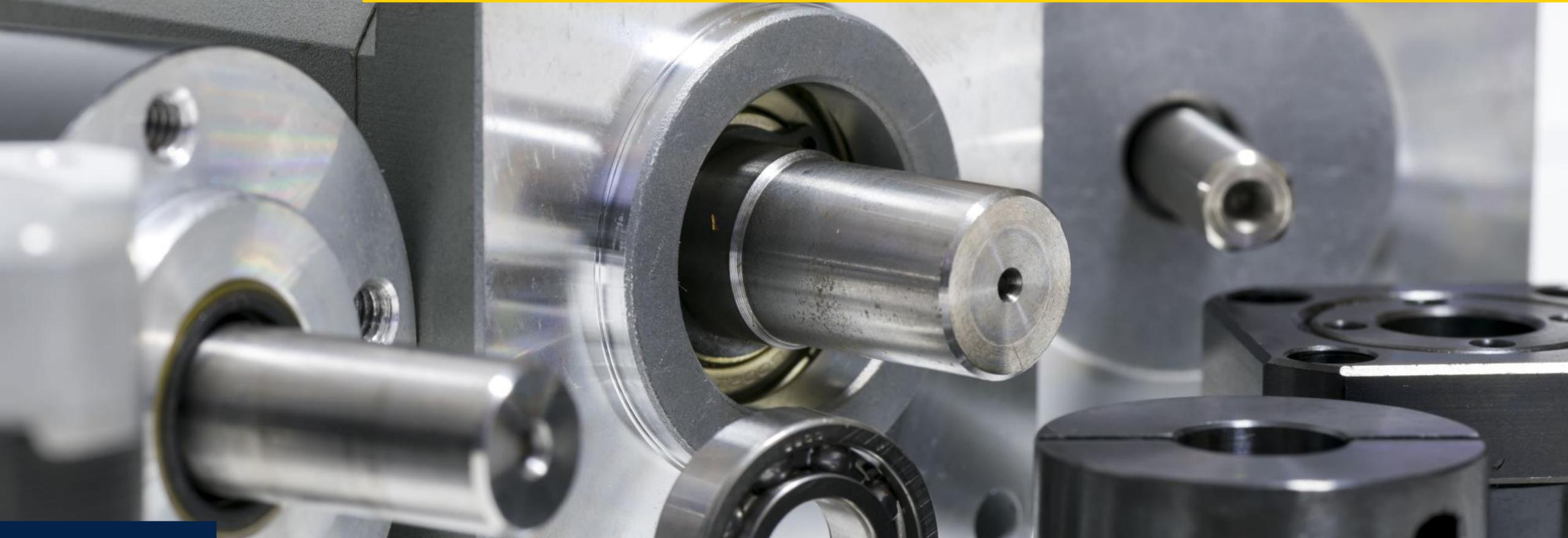
Perfect sensorless startup



Smaller current amplitude
Better fit IPM rating

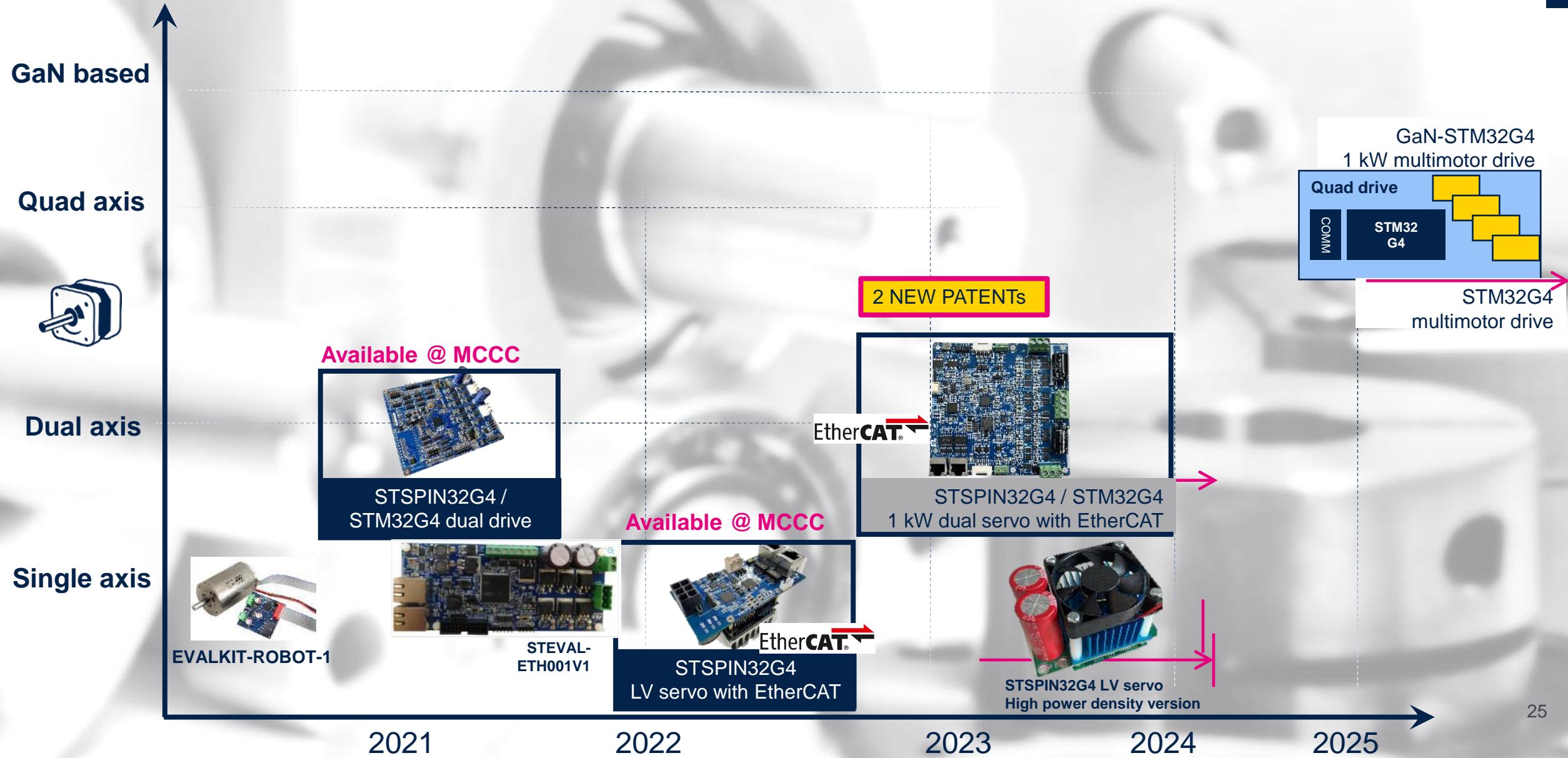
Double-digit energy saving

Servo drives, motor drives, robot joints





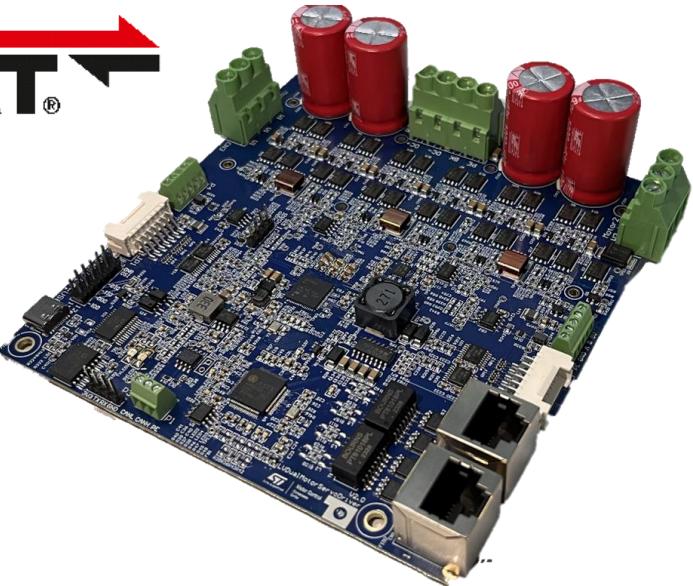
LV servo drive solutions roadmap





ST low voltage 48 V nominal, EtherCAT Dual motor servo drive solution, 2x 1 kW

EtherCAT®



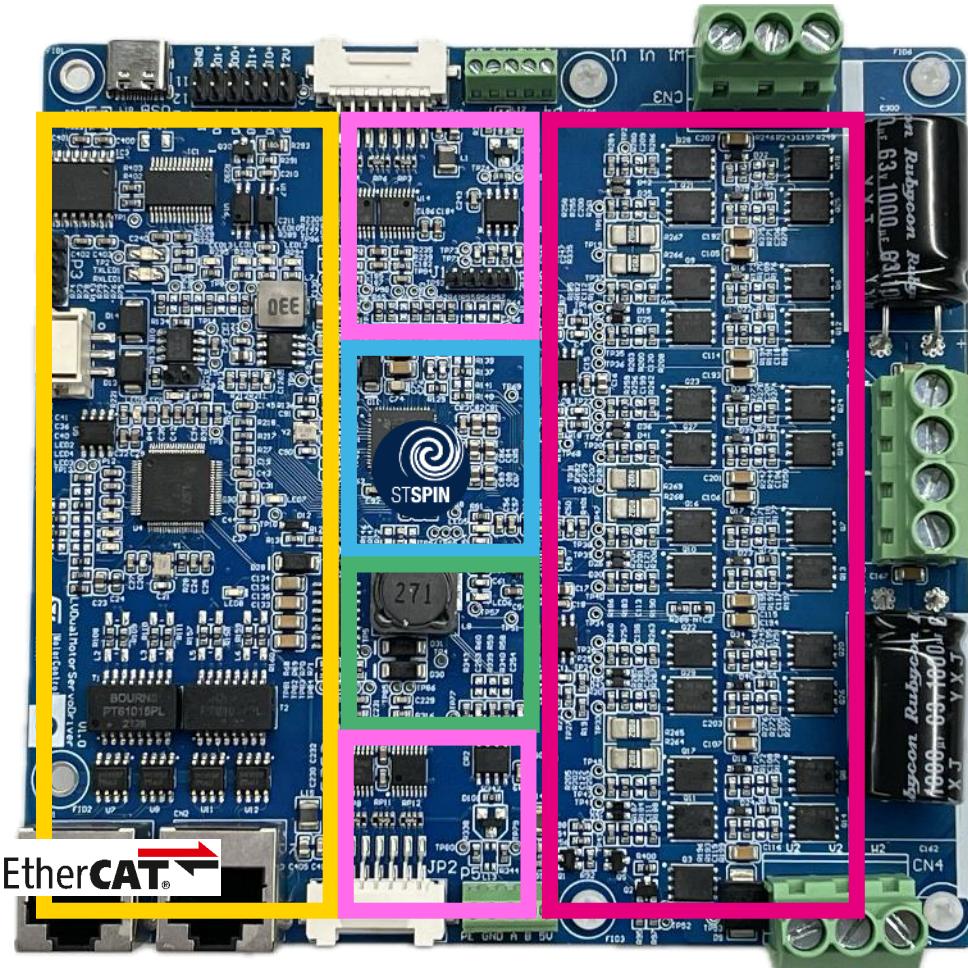
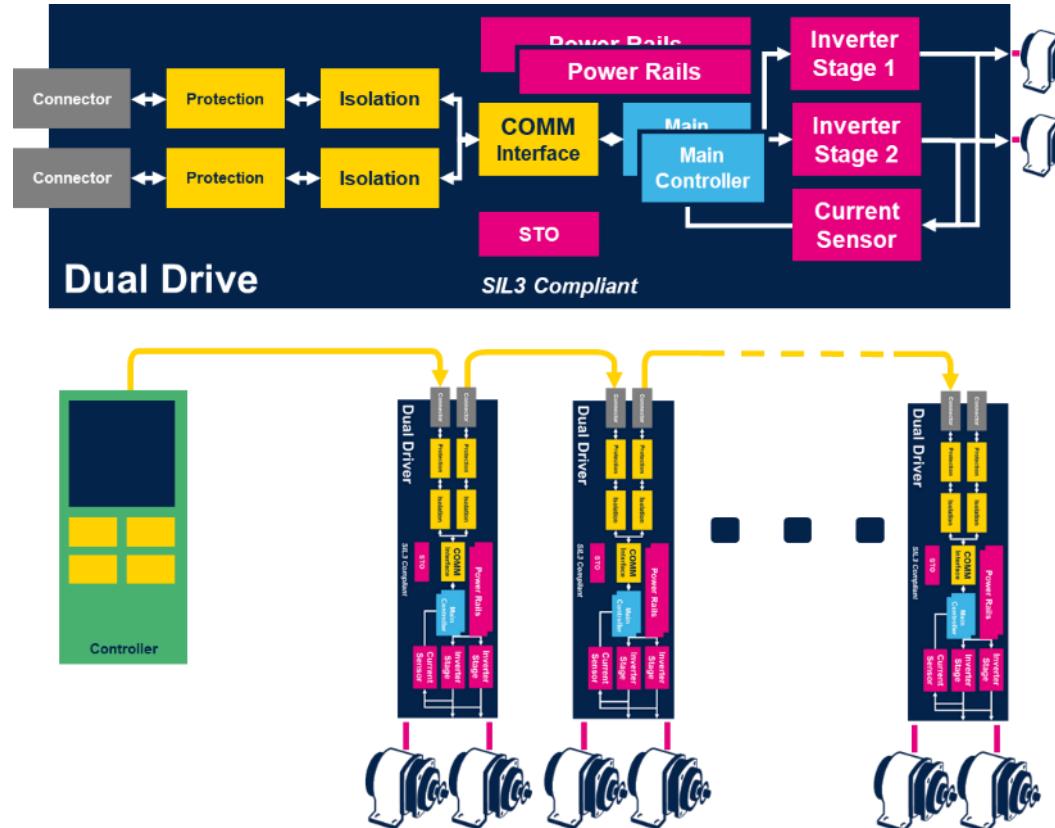
- Dual motor drive with single STSPIN32G4 STDRIVE101
- Rating current up to dual 20 Arms
- Shared current sensing network
- Dual encoder interface: Incremental and absolute
- EtherCAT or CAN comm interface
- Optimized layout for unbalance load
- Full firmware stack for industrial motor control (MCSDK+CiA402+EtherCAT stack)
- Improved encoder alignment (microshake, no need for index or Hall sensor)
- Improved scheduler (synchronized task timing)

Suggested ST products

- | | |
|-----------------|-----------------|
| • STSPIN32G4 | • LD56100DPU33R |
| • STDRIVE101 | • L6981CDR |
| • STL90N10F7x25 | • ST26C32ABDRx4 |
| • M24M01-RMN6P | • ESDA14V2BP6x2 |
| • VIPER319HDTR | • SMBJ6.0CA |
| • LD39015M12R | • HSP051-4M10x2 |



ST solution for Dual motor servo drive, SIL2/3



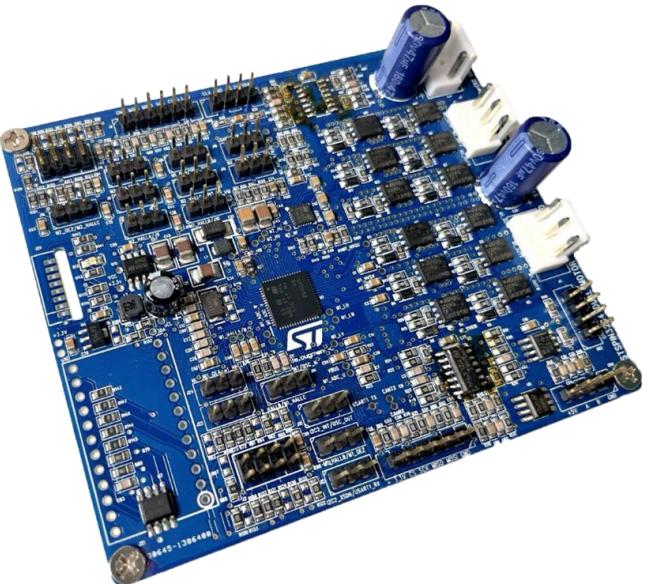
Size: 13 x 13 cm

Aux. power
mgmt

ABS &
QIE



ST dual motor control, MEMS, ToF STSPIN32G4 development platform



- High integration SiP
- 5-75 V, 200 W
- Firmware & hardware support for
 - Dual motor FOC sensorless/sensor
 - Magnetic encoder/QEI
 - Hall sensors
 - Position control
- IMU data acquisition
- ToF data acquisition
- CAN, RS485 protocols

Suggested ST products

- | | |
|-----------------|-----------------|
| • STSPIN32G4 | • LD56100DPU33R |
| • STDRIVE101 | • L6981CDR |
| • STL90N10F7x25 | • ST26C32ABDRx4 |
| • M24M01-RMN6P | • ESDA14V2BP6x2 |
| • VIPER319HDTR | • SMBJ6.0CA |
| • LD39015M12R | • HSP051-4M10x2 |

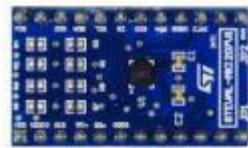
STSPIN32G4 dual drive solution

ToF sensor board



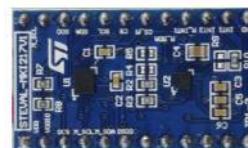
VL53L3CX-SATEL

IMU sensor board

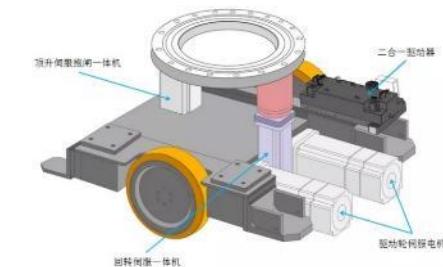
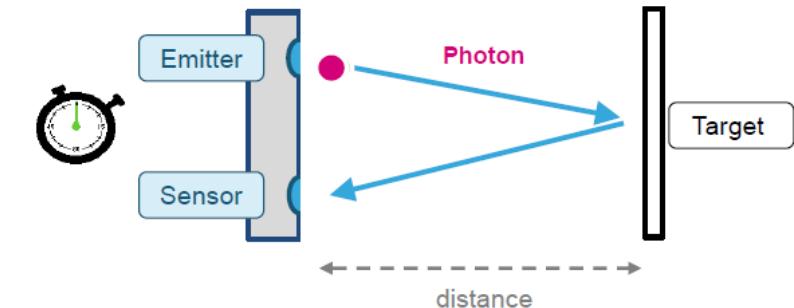
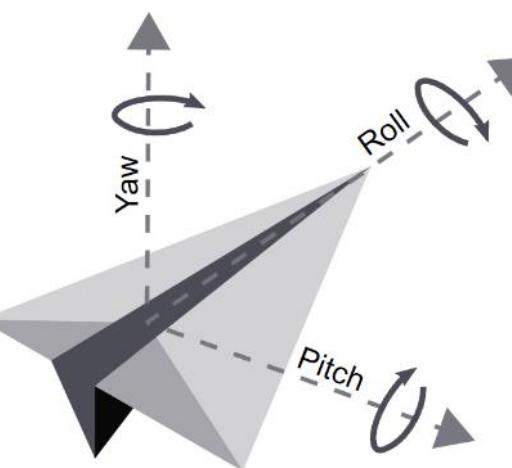


STEVAL-MKI207V1(6 axis)

OR



STEVAL-MKI217V1(9 axis)





HV servo drive solutions roadmap

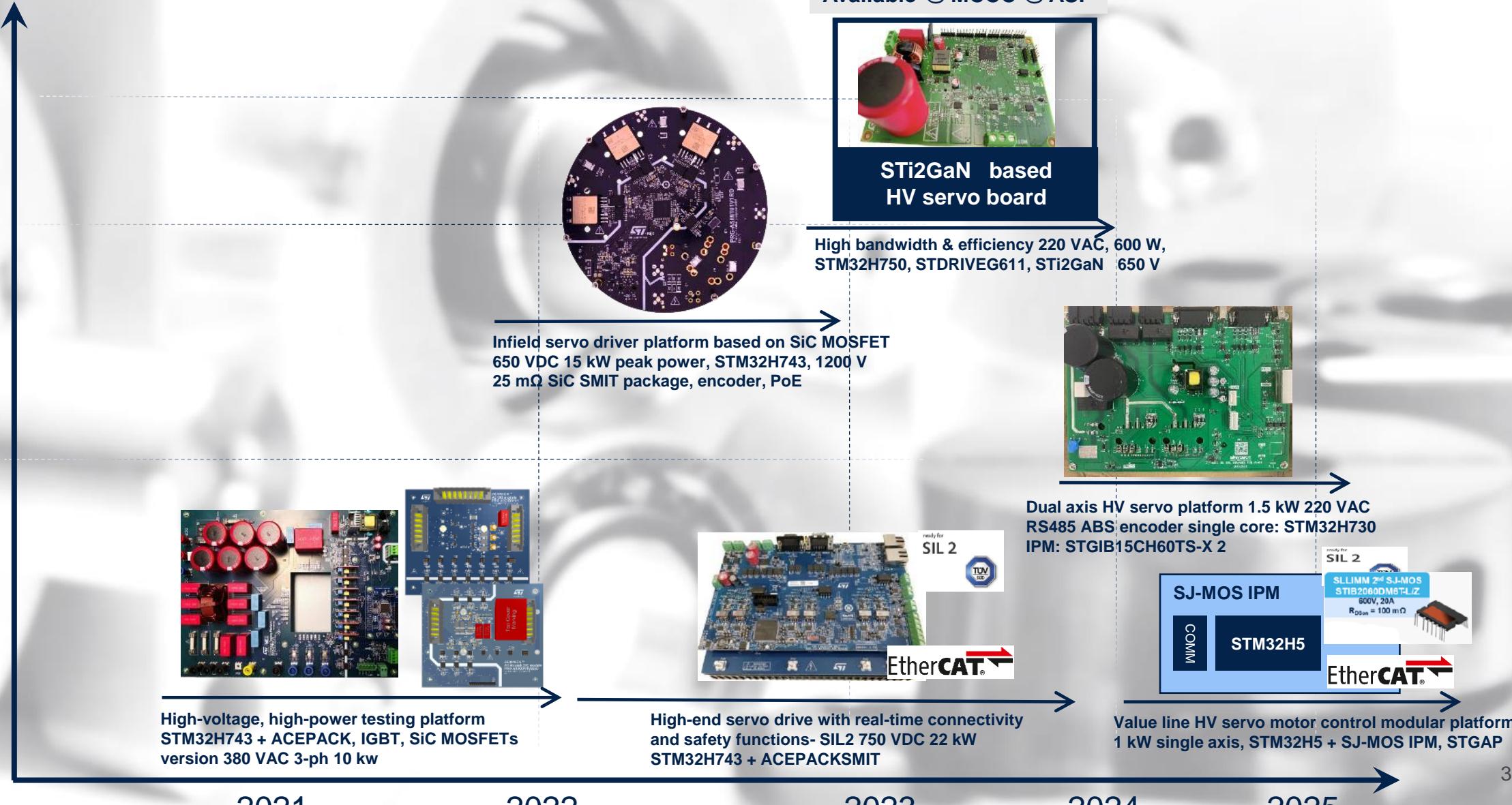
GaN based

SiC based



Dual axis

Single axis

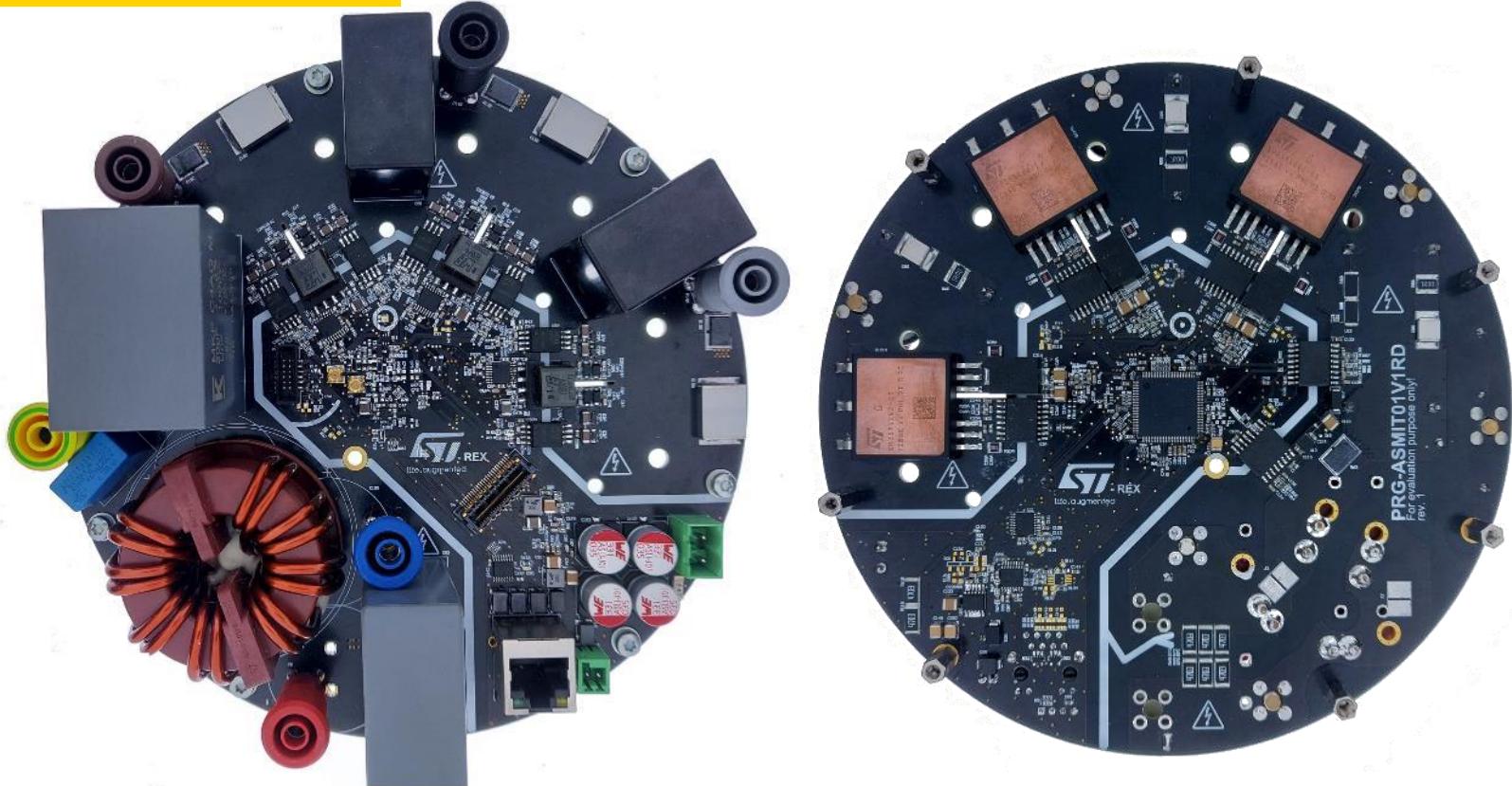




SiC MOSFET 15 kW infield servo drive

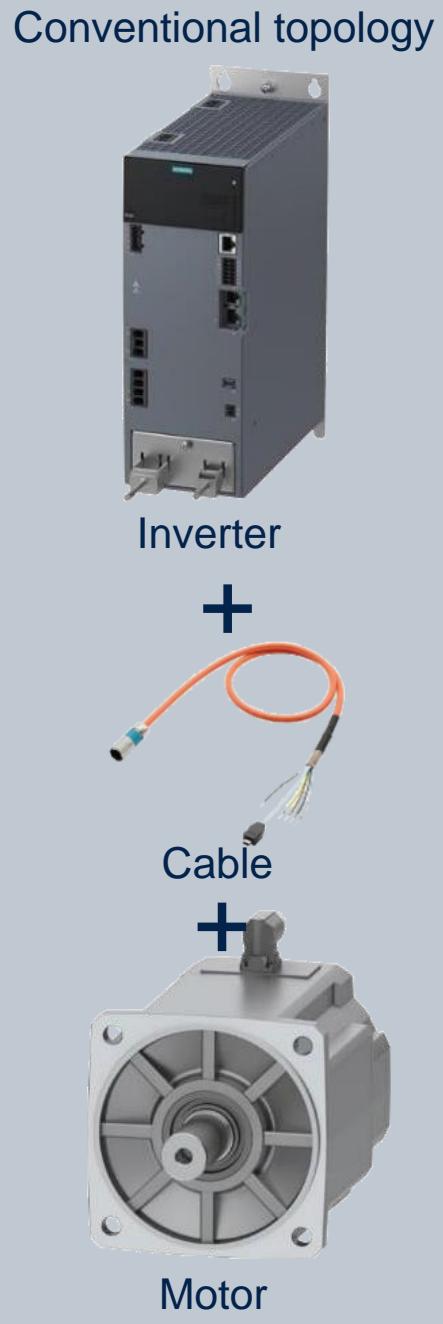
Input voltage: 650 VDC factory grid + PoE

Available on request



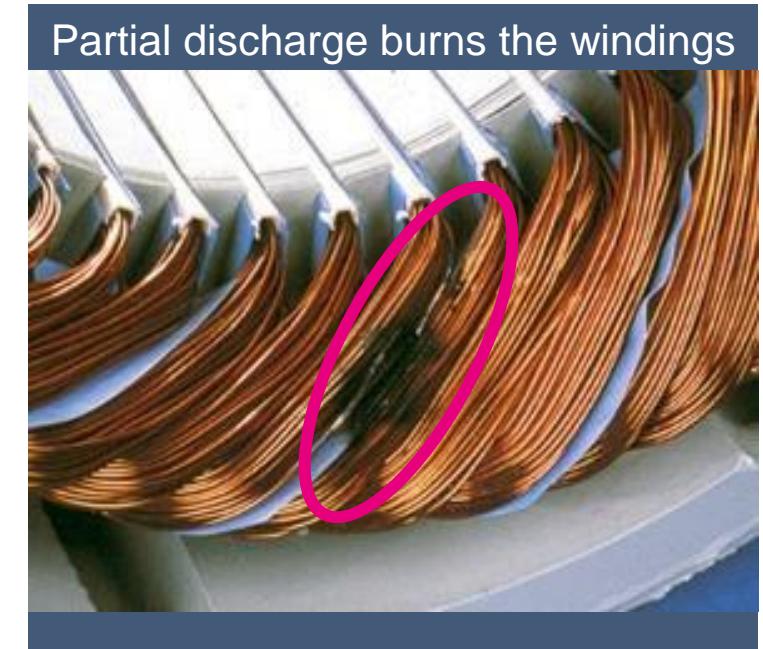
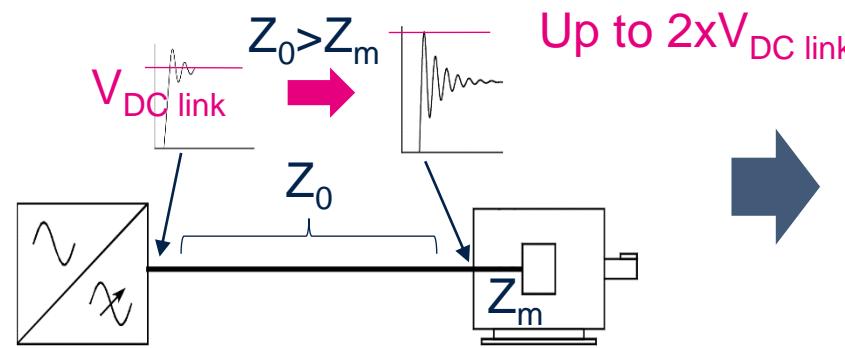
ST BOM

- 3x SH16M12W3AG
- 6x STGAP2HSICS
- 5x ISOSD61
- 3x L6986I
- 2x L6986F
- 2x STTS22H
- 1x STM6322
- 1x IPS160H
- 5x ESDALC6V1W5
- 1x STM32H743



SiC MOSFETs in motor control

Solving dVdt impact on the motor





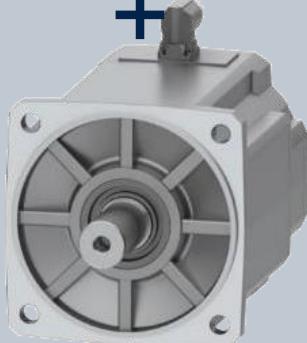
Conventional topology



Inverter



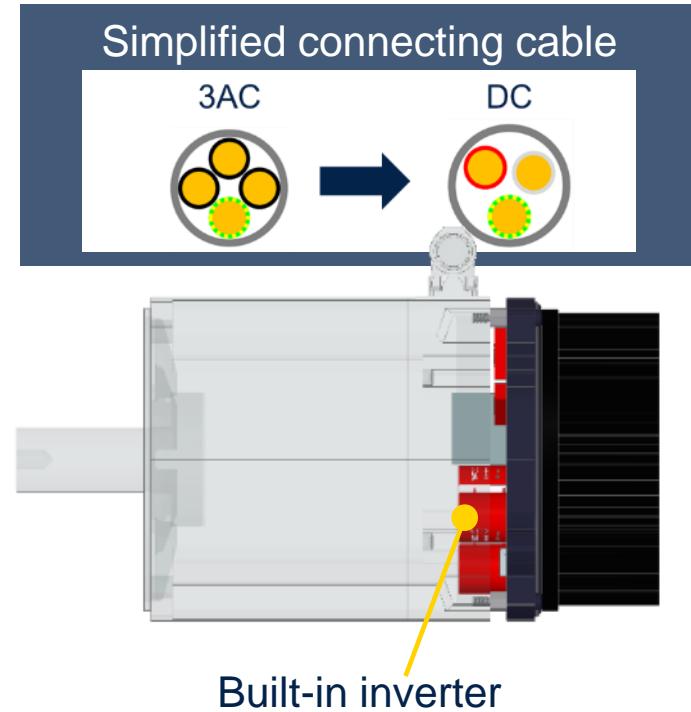
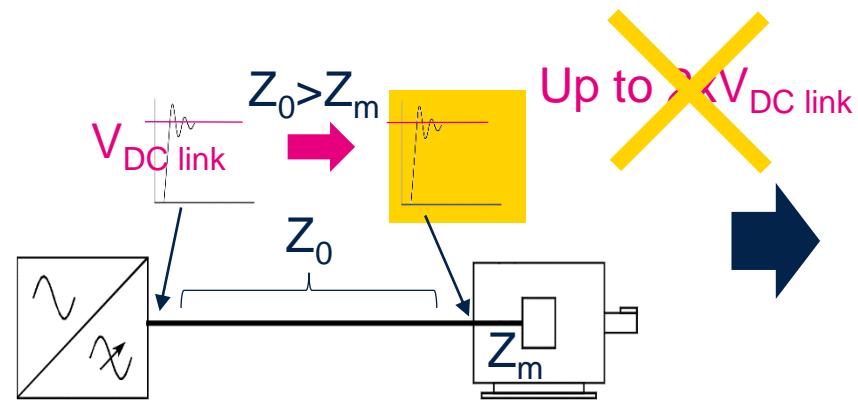
Cable



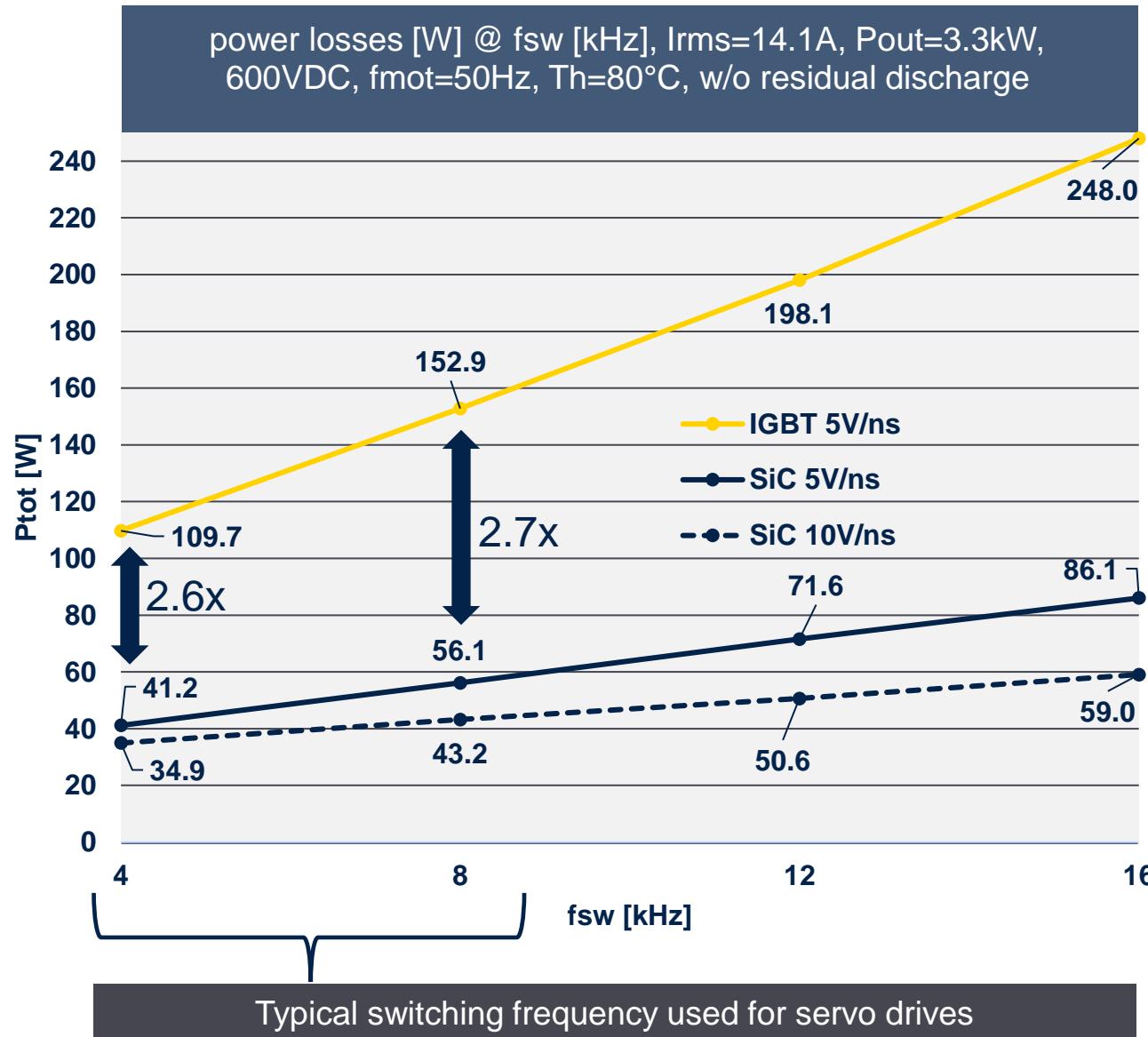
Motor

SiC MOSFETs in motor control

Solving dVdt impact to the motor



Inverter loss measurements in the lab



SiC MOSFETs efficiency @ same dV/dt

- +1.9% at 4kHz
- +2.7% at 8kHz

165 days duty to pay back delta price

SiC MOSFETs losses @ same dV/dt

- 2.6x lower at 4kHz
- 2.7x lower at 8kHz

Opportunity:

- Increase power density
- Reduce frame size



500 W high-voltage motor drives based on GaN

GaN high voltage servo motor drive



Available on demand

Key features:

- GaN ready solution for motion control
- 10 V dV/dt both hard-on and hard-off
- Overcurrent protection integrated in the gate driver
- FOC supported
- Designed for 230 V AC mains
- HEMT GaN 650 V, 75 mΩ typ R_{DSon}

Specifications:

- 500 W+ max output power without cooling fan
- RS485 for absolute position encoder
- SPI, I²C
- Hall sensor & encoder

Key products

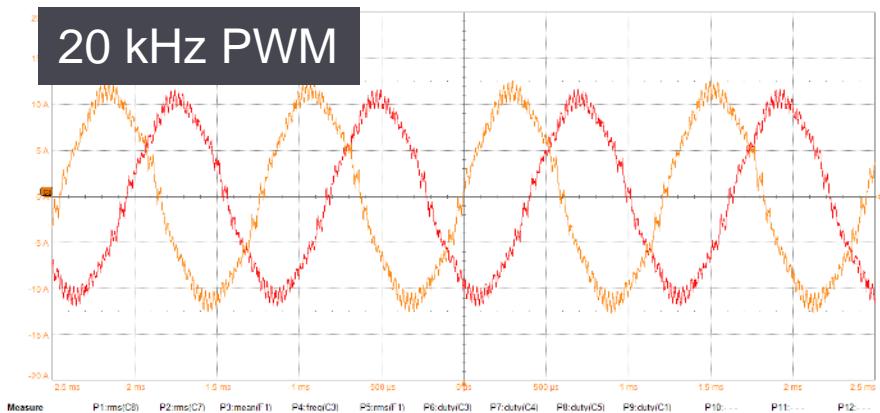
- STDRIVEG611
- SGT120R65AL
- TSV791ILT
- VIPER06HS
- STM32H730VBT6
- LDK320ADU33R
- ST715MR
- ST3485EBDR

Applications

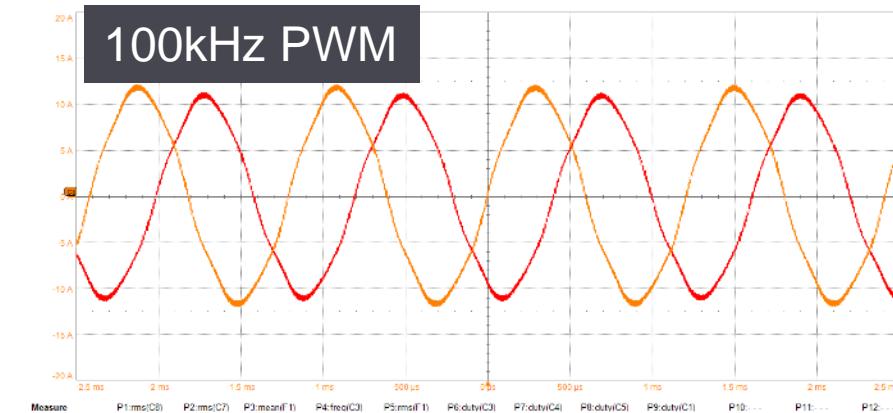
- Home appliances
- Servo drives
- High speed motors & tools
- Miniaturized motors



Overall efficiency improvement increasing the PWM frequency



Peaks	Frequency	Amplitude
1	750 Hz	6.5713 A
2	40.75 kHz	269.4 mA
3	39.25 kHz	248.8 mA
4	3.76 kHz	248.1 mA
5	21.50 kHz	159.0 mA
6	18.50 kHz	135.4 mA
7	122 Hz	115.7 mA
8	17.00 kHz	113.4 mA
9	23.00 kHz	102.3 mA
10	1.46 kHz	98.8 mA



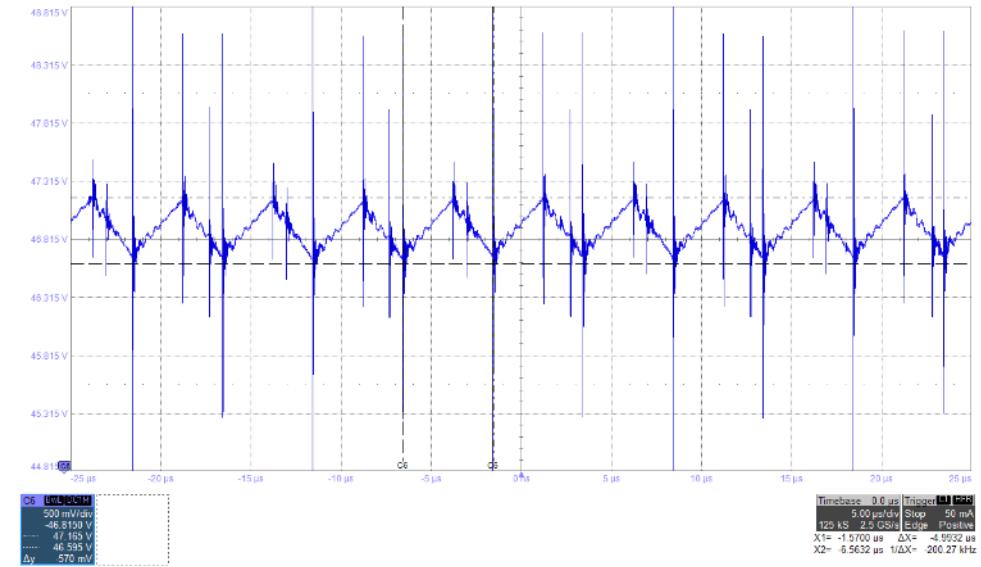
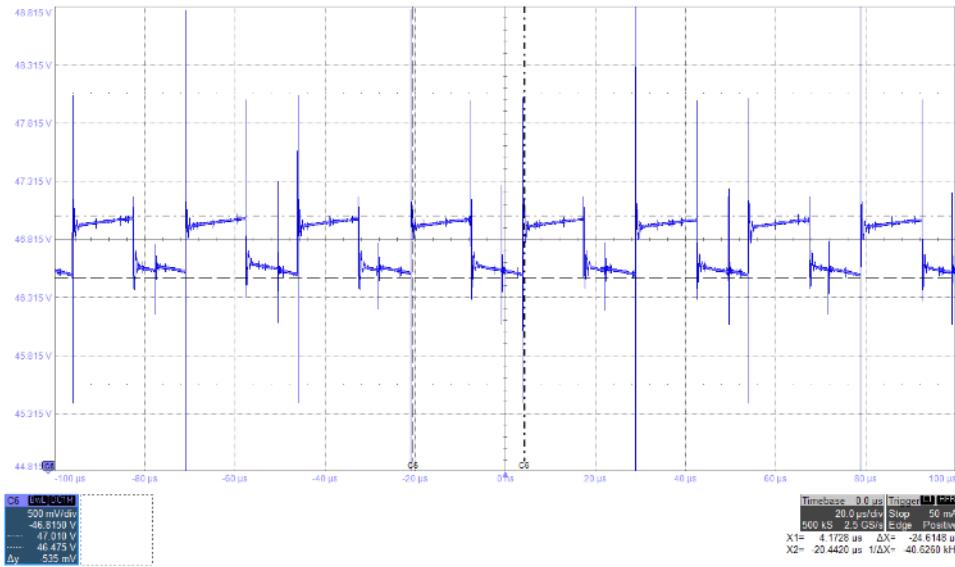
Peaks	Frequency	Amplitude
1	750 Hz	6.6455 A
2	3.75 kHz	251.8 mA
3	199.24 kHz	85.2 mA
4	5.25 kHz	74.2 mA
5	98.50 kHz	44.4 mA
6	101.49 kHz	37.8 mA
7	103.00 kHz	31.1 mA
8	97.00 kHz	28.6 mA
9	196.24 kHz	11.4 mA
10	49.24 kHz	7.7 mA

Not producing active torque

	Si @20kHz	GaN @100kHz
Inverter efficiency	98.28%	98.68%
Motor efficiency		+4%
Overall efficiency		+4.12%



VDC ripple comparison

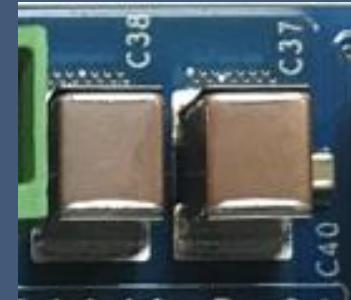


Prototype 1:



- Fpwm 20 kHz
- 2 X 330 μ F electrolytic capacitor (20 x 40 x 16.5 mm)
- Ripple voltage 0.53 V @40 kHz

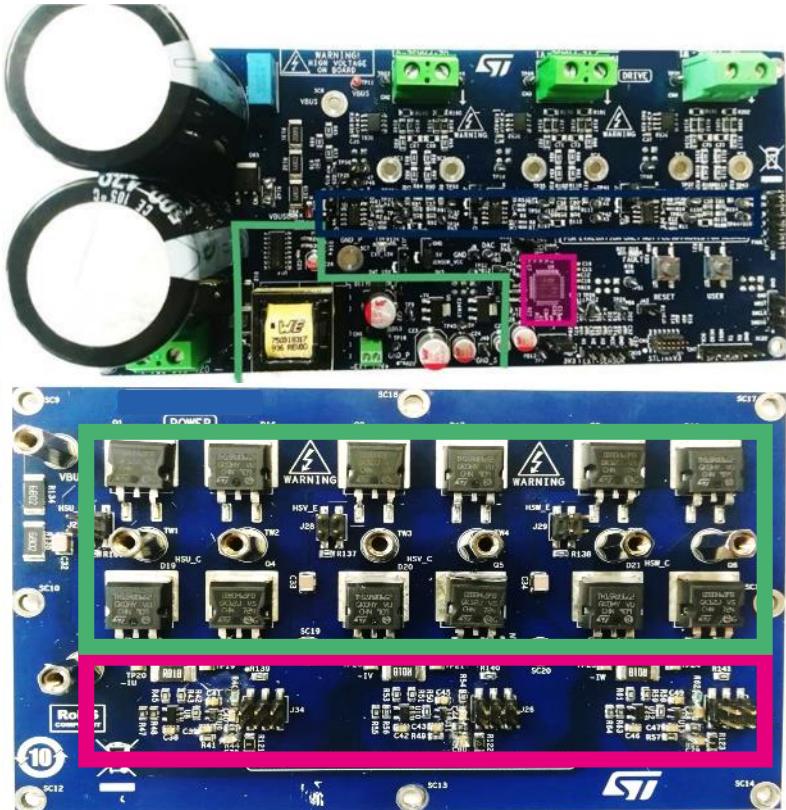
Prototype 2:



- Fpwm 100 kHz
- 2 X 22 μ F ceramic capacitor (8 x 13 x 5 mm)
- Ripple voltage 0.57 V @200 kHz



1 kW switched reluctance motors control system solution



STEVAL-CTM015V1

- Driver board (STEVAL-CTM015A1)
 - 3x L6395D high-voltage single-chip high and low-side gate drivers, independent control of high and low-side
 - STM32F303CBT6 microcontroller
 - Support for quadrature incremental encoder and Hall effect rotor position sensor
- Power board (STEVAL-CTM015A2)
 - Insulated metal substrate (IMS)
 - Hosts six STGB30H60DFB IGBTs and six STTH15RQ06 diodes in a D2PAK-2 package
 - Decoupling gate resistors
 - NTC sensing network for overheat protection
 - Heat sink for heat dissipation featuring a thermal resistance of 1 kW

Our technology starts with You



Find out more at www.st.com

© STMicroelectronics - All rights reserved.

ST logo is a trademark or a registered trademark of STMicroelectronics International NV or its affiliates in the EU and/or other countries.

For additional information about ST trademarks, please refer to www.st.com/trademarks.

All other product or service names are the property of their respective owners.